Instruction Manual

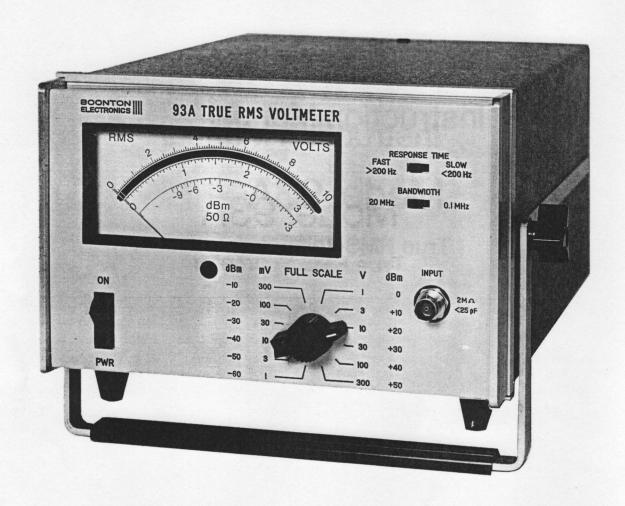
Model 93A

True RMS Voltmeter



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Model 93A True RMS Voltmeter

ADDENDUM

MODEL 93A

Table 4.2 should be replaced with the following:

TABLE 4.2 MIDBAND ACCURACY CHECK

	1		
SIGNAL	MODEL 93A	MODEL 93A	RECORDER
LEVEL	RANGE	INDICATION	OUTPUT
1.000 mV	1 mV	0.991 - 1.009 mV	9.95 - 10.05 V
3.000 mV	3 mV	2.973 - 3.027 mV	9.42 - 9.55 V
10.00 mV	10 mV	9.91 - 10.09 mV	9.95 - 10.05 V
30.00 mV	30 mV	29.73 - 30.27 mV	9.42 - 9.55 V
100.0 mV	100 mV	99.1 - 100.9 mV	9.95 - 10.05 V
300.0 mV	300 mV	297.3 - 302.7 mV	9.42 - 9.55 V
1.000 V	1 V	0.991 - 1.009 V	9.95 - 10.05 V
3.000 V	3 V	2.973 - 3.027 V	9.42 - 9.55 V
10.00 V	10 V	9.91 - 10.09 V	9.95 - 10.05 V
30.00 V	30 V	29.73 - 30.27 V	9.42 - 9.55 V
100.0 V	100 V	99.1 - 100.9 V	9.95 - 10.05 V
100.0 V	300 V	297.3 - 302.7 V	3.10 - 3.22 V
1.000 V	1 V	0.991 - 1.009 V	9.95 - 10.05 V
0.900 V	1 V	0.891 - 0.909 V	8.95 - 9.05 V
0.800 V	1 V	0.791 - 0.809 V	7.96 - 8.04 V
0.700 V	1 V	0.691 - 0.709 V	6.96 - 7.04 V
0.600 V	1 V	0.591 - 0.609 V	5.97 - 6.03 V
0.500 V	1 V	0.491 - 0.509 V	4.97 - 5.03 V
0,400 V	1 V	0.3928- 0.4072V	3.97 - 4.03 V
0.300 V	1 V	0.2946- 0.3054V	2.96 - 3.04 V
0.300 V	300 mV	0.2973- 0.3027V	9.42 - 9.55 V
0.200 V	300 mV	0.1973- 0.2027V	6.26 - 6.39 V
0.100 V	300 mV	0.0982- 0.1018V	3.10 - 3.22 V

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Charts and Tables

1.1 INTRODUCTION

The Model 93A furnishes true rms voltage measurements of sine, complex, pulse and random waveforms over a voltage range of $300\,\mu\text{V}$ to $300\,\text{V}$, and a frequency range of $10\,\text{Hz}$ to $20\,\text{MHz}$. It is designed for easy integration into external test systems; an analog output is furnished, supplying up to $10\,\text{volts}$ dc for full-scale reading on each range with a linearity of $\pm 0.3\%$ of fs and a source resistance of $\cong 5\,\Omega$, and command inputs are provided for remote control of all essential functions.

Bandwidth and response time of the instrument are both selectable, by panel switches and remotely, to suit the measurement requirements. The input impedance of the 93A as supplied is 2 M Ω in parallel with 25 pF or less; a high-impedance probe (Model 93-1A) is available as an optional accessory. This probe has an input impedance of 10 M Ω in parallel with 11.5 pF or less. The signal-input BNC connector, normally mounted on the front panel, may be mounted on the rear panel as an option (Model 93A-08) to fit a particular installation.

The Model 93A is of completely solid-state design, including the chopper; this contributes to the reliability, stability, light weight and compact size of the instrument. The chopper operates at 94 Hz, reducing the susceptibility to line-frequency-related fields and enhancing the low-noise quality of this design.

The mechanical design of the 93A is simple and rugged, with easy access provided to all components. The extensive use of plug-in printed circuit board construction makes maintenance and adjustment relatively simple procedures. The sturdy bail provided serves as a comfortable carrying handle for the instrument, and as an adjustable mounting foot to tilt the case for easy viewing when it is at bench level.

Packaged in a compact half-rack case, the 93A may be rack-mounted, singly or in pairs, with an optional rack-mounting kit Model 92-1A or 92-1B.

1.2 SPECIFICATIONS

1.2.1 Range

	oltage fs	dBm 1 mW, 600 Ω
1-	300 V	+50
2-	100 V	+40
3-	30 V	+30
4-	10 V	+20
5-	3 V	+10
6-	1 ∨	0
7-	300 mV	-10
8-	100 mV	-20
9-	30 mV	-30
10-	10 mV	-40
11-	3 mV	-50
12-	1 mV	-60

Lowest calibrated voltage = $300 \mu V$ Lowest measurable voltage = $100 \mu V$ Lowest detectable voltage = $70 \mu V$

1.2.2 Bandwidths

10 Hz to 20 MHz 10 Hz to 100 kHz

(3 dB points, 3 Hz and 30 MHz, or 1 MHz)

1.2.3 Accuracy (at reference conditions)
Use % fs or % Ind., whichever is more accurate.
dB specifications apply to dB scale only.

10-	>0		////,NOT	300 V
0- 36	3 %	*	CALIBR	30
9-29	3 d	<u> </u>	Y///	10
0-09	LE 0	1% OF FULL SCALE	TION	7/43
0- T &	SCA	OR 2% OF INDICATION	-	× 00 -1
10-05 E	10	OR 0.2 dB	FS	- 9 - 300 m
그는	FE	# 2% OF FS OR	OF IND 0.3	S OR -100
10-E3	OF DIC	4% OF IND.	1. ~	20-30
10-05 B	× =	OR 0.4 dB	10	5 € -10
0- 3 L	5.0	SIL 5.4 4B	3%	\$ 4-3

Stability .2.4

Reference conditions:

Line voltage:

115V - 120V

Line frequency:

50 Hz - 400 Hz

Warm-up period:

1 hour

Temperature

21 °C to 25 °C

Warm-up Time:

Useable after 2 minutes:

0.3% drift after 1 hour.

Effect of ±10% line voltage change:

< 0.2% of indication

.2.5 Meter

Mirror-backed, knife-edge pointer, linear analog meter; voltage scales, 0-10 and 0-3; dBm scale -10 to +3 (ref. 1 mW into 600 Ω).

Analog Output .2.6

Amplitude: +10V fs on "1" ranges;

+9.5V fs on "3" ranges (+10V for 3.16)

Function: linear with input voltage over a 10 dB

range from fs

Source Resistance: Approx. 5 ohms. 1 mA max.

loading for specified accuracy

Accuracy:

		Fr	equency	(Hz)	
Range	10 2	0 5	0100k	1M 5M	10M 20M
300 V		A 657 kg	a last p	ativities	NOT
100 V	o Fami		±2%	fs CA	LIBRATED
30 V					
10 V	f				
3 V	Jenest.				
1 V	±5% fs	±1.5% fs	±1% fs	±1.5%	fs ±5% fs
300 mV					
100 mV	- Y1170	e teps 0	dy for d	quo into	FT TO FT TO S
30 mV					
10 mV	01 1				SHOR
3 mV	L'OBS				
1 mV	F8.981				

1.2.7 Remote Control

(At 44-pin edge connector on rear panel)

Manual disable:

1 line

Range enable:

12 lines

Response time: Bandwidth:

1 line 1 line

Above commanded with logic low (0 to 0.7 V)

referred to ground.

1.2.8 Input

Connector:

BNC type, signal low at

case ground.

Impedance:

 $2 M\Omega$, $\leq 25 pF$. (See p.3)

Equivalent noise:

 $< 35 \mu V.$

Swinging:

(60 Hz, 120 Hz, 180 Hz)

 \leq +0.5% fs; \leq +1.0% at

1/3 scale.

1.2.9 Response

Type:

rms, calibrated in rms.

Crest factor:

6 at full scale;

18 at 1/3 scale.

Waveform:

Sine, complex, pulse or

random.

1.2.10 Response Time

	Response Time	*Up Scale	*Down Scale
100	Fast > 200 Hz	1.5 Sec.	2.5 Sec.
	Slow < 200 Hz	4 Sec.	6 Sec.

^{*}Approximate time to arrive within ±1% of final indication.

1.2.11 Overload Recovery

Response Time	Overload at fs	Time*
Fast (> 200 Hz)	20 dB	5 sec.
logis at ACR set	40 dB	7 sec.
oques its of bab	60 dB	9 sec.
ramo Huoxo bata	80 dB	9 sec.
ol _m a tresmitau (bru. b	100 dB	9 sec.
Slow (< 200 Hz)	20 dB	5 sec.
"toamuries adt	40 dB	8 sec.
t me core for em t	60 dB	10 sec.
п	80 dB	10 sec.
II	100 dB	10 sec.

^{*}To within ±1% of final indication

1.2.12 Temperature Influence

Temperature Range		Influence
Reference	21 °C to 25°C	0 101
Normal	18°C to 30°C	0.03%/°C of Indication
Severe		0.04%/°C of Indication

1.2.13 Maximum Input

AC: 350 V at all frequencies for fs ranges 100 mV and higher; for all other ranges, 350 V up to 1 kHz reduced to 30 V at 20 MHz.

DC: 500 V all ranges.

1.2.14 Power Requirements

115 or 230 volts ±10%, 50 to 400 Hz.

1.2.15 Options and Accessories

Model 93-1A	High-impedance probe ac-
	cessory. Input impedance
	is 10 M Ω , \leq 11.5 pF; at-
	tenuation 10X.
Model 92-1A	Rack-mounting kit, single
Model 92-1B	Rack-mounting kit, dual
* Model 93A-08	Rear signal-input option
Model 93A-09	50Ω dBm display (-50 to +60 dBm)
Model 93A-10	75Ω dBm display (-50 to +60 dBm)

^{*} Input capacitance is 45 pF with the rear signal-input option instrument.

1.2.16 Mechanical Specifications

Dimensions

5.2" high (without rubber feet), 8.3" wide, 12.5" deep (132 x 211 x 318 mm)

Weight

mended is an Amphenol 225-2221-101.

9.8 pounds net (4.4 kg)

TABLE 2.1

OPERATING CONTROLS AND INDICATORS

ITEM	FUNCTION
POWER ON Switch	Two-position rocker switch.
FULL Scale Switch	range. Full-scale ranges from 1 mV to 300 V, and
RESPONSE TIME Switch	This adjusts the response time of the instrument to suit the frequency of the signal being measured. For frequencies below 200 Hz the switch must be in the SLOW position; for frequencies higher than 200 Hz, the switch can be in either position.
BANDWIDTH Switch E.B. (feet reddon fundtiw) dain (feet 812 x 115 x 551) geen	This restricts the instrument's bandwidth to the range 10 Hz to 20 MHz in one position, and to 10 Hz to 100 kHz in the other position. Unless the high frequency range is required, it is adviseable to leave this in the 100 kHz position.
INPUT Connector	A BNC connector to accept the probe cable connector or signal input.
(The follow	ring items are on the rear panel)
RECORDER Terminals	The dc analog voltage output is available at these terminals for connection to external systems. (Also available at the rear edge-connector.)
Line Voltage Switch	This slide switch changes the power transformer primary from 115 to 230 volts. The voltage selected appears in the center of the switch slide.
Fuse Holder	Contains the line fuse for the instrument; either an 0.10 A or an 0.20 A fuse, depending on the line voltage, is used. The proper fuse value is indicated by the position of the line voltage switch.
Edge Connector	All external control lines and outputs are available at this 44-pin connector. Mating connector recommended is an Amphenol 225-22221-101.

1.2.12 Temperature Influence

Temper	ature Range	Influence
Reference	21 °C to 25 °C	0 201
Normal	18°C to 30°C	0.03%/°C of Indication
Severe	0°C to 50°C	0.04%/°C of Indication

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5.2" high (without rubber feet), 8.3" wide, 12.5" deep (132 x 211 x 318 mm)

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TABLE 2.1

OPERATING CONTROLS AND INDICATORS

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RESPONSE TIME Switch	This adjusts the response time of the instrument to suit the frequency of the signal being measured. For frequencies <u>below</u> 200 Hz the switch must be in the SLOW position; for frequencies higher than 200 Hz, the switch can be in either position.				
BANDWIDTH Switch E.S. (1987) redden duod(iw) do (2008) E.S. (1500) C.S. (2008)					
INPUT Connector	A BNC connector to accept the probe cable connector or signal input.				
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Edge Connector	All external control lines and outputs are available at this 44-pin connector. Mating connector recommended is an Amphenol 225-22221-101.				

3.1 INSTALLATION

The Model 93A has been inspected and tested at the factory for compliance with specifications before packing, and is shipped ready for operation. If there is any indication of shipping damage to the instrument, notify the carrier and the factory immediately.

2.2 EQUIPMENT OPERATION

- 2.2.1 See that the voltage selector switch on the rear panel is set to the correct value for the line voltage available, and that the proper fuse is in the fuse holder. Plug the power cable into a receptacle, turn the MODE switch to MANUAL, and allow the instrument to warm up for a few minutes.
- 2.2.2 Attach the input cable to the INPUT connector. Because of possible unwanted pickup from strong external fields, it is usually best to use coaxial or shielded cable for this, terminated, of course, in a BNC connector. When measurements are going to be made primarily at low frequencies, and it is desired to use wire leads rather than coaxial cable, a BNC-to-binding post adapter may be used here. These are available from several sources; a representative type would be the Pomona Electronics No. 1296.
- 2.2.3 Set the RESPONSE TIME switch to the position appropriate for the frequency being measured. (FAST for frequencies higher than 200 Hz, SLOW for those lower.) The effect of the SLOW response is to reduce the influence of noise, hum, and other extraneous factors. When measuring high-frequency signals with these unwanted components, it is helpful to use the SLOW position also, unless a fast response is wanted.
- 2.2.4 Set the BANDWIDTH switch to the desired position 0.1 MHz or 20 MHz. It should be noted that, although a low-frequency signal can be measured with the switch in the 20 MHz position, using the 0.1 MHz position will help to filter out unwanted high-frequency components that may degrade the measurement.

2.2.5 Set the FULL SCALE range switch to the expected range and apply the signal voltage to the input.

2.3 OPERATING NOTES

2.3.1 AC Signal with DC Component

The Model 93A responds only to the ac component of a waveform. If it is necessary to include the dc component present in the signal, this dc should be measured separately with a dc voltmeter. After measuring the ac component with the 93A, the true rms value may be computed from:

$$E_{rms} = (E_{dc}^2 + E_{ac}^2)^{1/2}$$

The dc component is blocked by an input capacitor with a maximum rating of 500 volts. If a dc component of higher value is present, an external blocking capacitor with a suitable rating must be connected externally in series with the high input terminal, with a 20 $M\Omega$ resistor connected from the high terminal to ground. This capacitor must be at least 0.1 μF if it is desired to measure to the lowest specified frequency (10 Hz).

2.3.2 Effect of Crest Factor

The 93A has a crest factor (ratio of peak to rms amplitude) capability of 6 at full scale, increasing proportionally to 18 at 1/3 scale. This may be expressed as:

$$CF = \frac{6}{K}$$

where K = fraction of fs indication

2.3.3 Measurement of Complex Waveforms

The 93A measures the true rms value of complex waveforms independently of the phase relationship of the harmonics, provided that they lie within the instrument's frequency range. Harmonics falling outside this range can cause an error, which is a function of the relative energy of these harmonics and of the relative response of the instrument at these frequencies.

Although the calibrated range of the 93A is from 10 Hz to 20 MHz, response actually extends beyond these limits. To compute the rms value of a voltage when the rms magnitudes of its components are known (which would include these out-band harmonics) the following equation may be used:

$$E_{rms} = (E_1^2 + E_2^2 + E_3^2 ... E_n^2)^{1/2}$$

where $E_{rms} = rms$ amplitude of complex waveform $E = E_1 = rms$ amplitude of the fundamental; $E_n = rms$ amplitude of n^{th} harmonic.

2.3.4 Measurement of RMS Current

The voltage drop caused by current flowing through a resistor can be measured with the Model 93A, and the rms value of the current computed. Precision low-inductance resistors must be used in this application; disk or coaxial types are recommended. The crest factor is the same as that for voltage measurements.

2.3.5 Possible Sources of Error

A common cause of error in low-level measurements is ground currents - currents of signal, power or other frequency flowing in a common lead impedance. This current flow results in a voltage, in addition to the desired voltage, appearing at the input terminal. Some of the methods for reducing or eliminating the effects of ground currents are:

 a. A low-capacitance, high-resistance isolation transformer in the power-line leads. This is

- most effective in eliminating power and other low-frequency ground current loops.
- Using coaxial signal leads, and keeping them as short as possible.
- Making all known ground impedances as low as possible.

Another cause of error, which is apparent at high frequencies with long lengths of coaxial cable for signal connection, is a relatively high standing-wave ratio on the cable. This is best handled by using a matched system to operate the cable as a flat line.

A third possible source of error is the presence of strong magnetic or electrostatic fields, either around the leads or near the instrument. Shielding and/or spacing is usually effective in reducing this type of error.

2.3.6 High-Impedance Probe Accessory

The Model 93-1A High-Impedance Probe increases the input impedance to $10~M\Omega$, $\leq 11.5~pF$, and introduces a 10X attenuation factor. When used with the instrument with which it was calibrated, the probe introduces an additional uncertainty of <1% to specified accuracy. It is important that the frequency/voltage limits below are observed:

Frequency	Peak Voltage (dc +ac)
10 Hz - 6 MHz	500
6 MHz - 7 MHz	400
7 MHz - 10 MHz	300
10 MHz - 20 MHz	150

Circuit Description

3.1 GENERAL

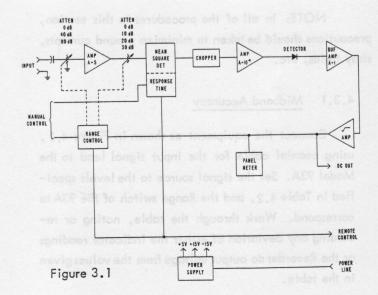
The basic circuitry of the Model 93A is shown in the Block Diagram (below). The major elements are the attenuator, the wide-band amplifier, mean-square detector, chopper, linear detector, square-root amplifier, and indicator circuits.

3.1.1 The ac input signal is passed through the blocking capacitor to the input attenuator and then to the wide-band amplifier. A diode protective circuit across the amplifier input limits the input voltage to a safe value; the instrument is protected up to at least 350 volts rms to 1 kHz on the three lowest ranges. The amplifier provides a gain of 5 across the band of 10 Hz to more than 20 MHz; its output appears across the output attenuator. The input attenuator has 0, 40, and 80 dB steps, the output attenuator has 0, 10, 20 and 30 dB steps. The two sections, controlled by the range switching circuits, are connected in various combinations to yield a total attenuation range of 0 to 110 dB in 10 dB steps.

Both attenuator sections are of the resistance-capacitance type, using high-stability components. At low frequencies the attenuation ratio is determined by the resistors; at the higher frequencies, by the capacitors. The crossover from resistive to capacitive attenuation occurs at about 25 kHz.

3.1.2 The signal voltage from the wide-band amplifier and output attenuator enters the mean-square detector. This detector converts the input ac signal to a balanced dc signal whose amplitude corresponds to the mean value of the square of the input voltage. The RESPONSE TIME switch on the instrument panel controls the time constants of this detector circuit to provide fast or slow response time as needed.

- 3.1.3 From the mean-square detector the balanced dc signal goes to the chopper; this solid-state modulator converts the dc to a 94 Hz square wave ac signal which then goes to the following amplifier. The frequency of 94 Hz is used to reduce the effects of power-supply primary line frequencies, and to eliminate any dependence upon the line frequency for operation. This enables the instrument to operate on any of the standard power-line frequencies between 50 and 400 Hz.
- 3.1.4 The modulated signal from the chopper goes to the 94 Hz amplifier, with a voltage gain of 10⁴. Broadly tuned to the chopper frequency, this amplifier reduces much of the wide-band noise which may be present.
- 3.1.5 The ac signal from the 94 Hz amplifier is rectified in the linear detector and passes, via the buffer amplifier, to the square-root amplifier. This is a non-linear shaping amplifier whose output is proportional to the square root of the input voltage ($E_0 = KE^{1/2}$). The dc output of this amplifier appears at the RECORDER terminals on the rear panel, and goes as well to the panel meter and edge connector.



4.1 INTRODUCTION

The Model 93A is designed conservatively, and in normal usage should deliver good performance for long periods of time. However, as with any instrument of comparable accuracy and performance, it is advisable to check its calibration at regular intervals to ensure that the specified accuracy is maintained. This section contains the necessary information to make performance checks, adjustments when needed, and to perform trouble-shooting and servicing. Complete schematic drawings are to be found at the back of this manual, and should be referred to when servicing is performed.

4.2 TEST EQUIPMENT REQUIRED

The test equipment needed to check and maintain the instrument is listed in Table 4.1. Comparable equipment with equal or better specifications may be substituted for any of the items listed.

4.3 PERFORMANCE CHECKS

Before starting the performance check procedures, allow the Model 93A and the test equipment required to warm up for at least one hour. If the 93A has been inoperative for a long period, or has been stored under ambient conditions substantially different from 25°C and 50% RH, allow a longer warm up period.

NOTE: In all of the procedures in this section, precautions should be taken to minimize ground currents, stray fields, etc.

4.3.1 Midband Accuracy

Connect the equipment as shown in Figure 4.1, using coaxial cable for the input signal lead to the Model 93A. Set the signal source to the levels specified in Table 4.2, and the Range switch of the 93A to correspond. Work through the table, noting or recording any deviation of either the indicator readings or the Recorder dc output voltage from the values given in the table.

4.3.2 dBm Accuracy Check (93A, 93A-09, 93A-10)

Connect the equipment as shown in Figure 4.1. Set the signal source to the levels noted in Table 4.3; the dBm indications of the 93A should fall within the limits shown in the table.

4.3.3 High Frequency Response

NOTE: Before checking the high frequency response of the Model 93A, the midband accuracy should be verified as outlined in Section 4.3.1.

- \underline{a} . Connect the equipment as shown in Figure 4.2A. The dc blocking capacitor should be a high quality, low leakage type, of 10 μ F or greater.
- <u>b</u>. Table 4.4 gives the value of radial resistor vs. signal level and thermocouple current for the micropotentiometer used as the input signal level monitor. The micropotentiometer should be connected as closely as possible to the input of the Model 93A, and coaxial cables and connectors should be used for all ac signal leads.
- c. To check the 1 mV range, set the signal source frequency to 1 kHz and advance the amplitude control until an indication of 1.000 mV is obtained on the 93A. Allow the micropotentiometer to stabilize and note the indication on the differential voltmeter. Successively set the frequency to 10 kHz, 100 kHz, 1 MHz, 2 MHz, 3 MHz, 5 MHz, 7 MHz, 10 MHz, and 20 MHz, adjusting the signal amplitude each time to give the same indication on the differential dc voltmeter as at 1 kHz. At each frequency, note the indication of the Model 93A. These indications should be in accordance with the limits specified in Table 4.5.
- <u>d</u>. Follow the same procedure for the 10 mV through 100 mV ranges, using the appropriate micropotentiometer (Table 4.4).

TABLE 4.1 TEST EQUIPMENT

INSTRUMENT	CHARACTERISTICS	MODEL
AC Voltage Standard	100 µV to 300 V 1 kHz 0.1% Accuracy	Ballantine Labs Model 421A
DC Digital Voltmeter	1 V fs to 15 V 4 1/2 Digits 0.05% Accuracy	Fluke Model 8100A
Wide band Signal Source	10 Hz to 20 MHz 10 V RMS Output	Exact Model 7230
Oscilloscope	dc to 10 MHz y axis 50mV/div. x axis 1ms-10ms/div.	Tektronix Model 531
Micropotentiometer	dc to 20 MHz 1 mV to 100 mV	Ballantine Labs Model 440
High frequency Transfer Voltmeter	dc to 20 MHz 1 V to 10 V	Ballantine Labs Model 1394 – 394
Precision DC Source	0 V to ± 10 V Rs \cong 2 Ω 0.01% accuracy	Fluke Model 341
Differential dc voltmeter	100 µV full scale Null sensitivity	Fluke Model 881 AB
Board Extender	beksads ner	Boonton Electronics Model 92-6A
Frequency Counter	5 Hz to 40 MHz	Monsanto Model 1003

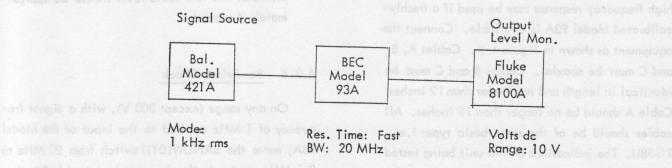


Figure 4.1. Midband Accuracy Checks

- e. For the 300 mV through 10 V ranges, connect the equipment as shown in Figure 4.2B. The transfer probe should be connected as closely as possible to the input of the Model 93A; coaxial cables and connectors must be used for this. Table 4.5a lists the transfer probes to be used for each range.
- f. To check the 300 mV range, set the signal source to 1 kHz and advance the signal amplitude to provide an indication of 300 mV on the Model 93A. Note the indication on the transfer voltmeter. Successively set the frequency to 10 kHz, 100 kHz, 1 MHz, 2 MHz, 3 MHz, 5 MHz, 7 MHz, 10 MHz and 20 MHz, adjusting the signal amplitude to provide the same indication on the transfer voltmeter as at 1 kHz. At each frequency, note the indication on the Model 93A; these indications should be within the limits specified in Table 4.5.
- g. The highest range shown in Table 4.5 is the 10 V range. Special equipment is required to provide a source for higher levels at higher frequencies. However, for this application since all the attenuators, amplifiers, etc., used on the 30 V, 100 V and 300 V ranges have been checked when the ranges shown on Table 4.5 have been checked, it can be assumed that, if the instrument performance is within limits on the 1 mV through 10 V ranges, it will be within specified limits at the higher levels also.
- h. A simpler and faster means of checking the high frequency response may be used if a freshly-calibrated Model 93A is available. Connect the equipment as shown in Figure 4.3. Cables A, B, and C must be coaxial. Cables B and C must be identical in length and not longer than 12 inches; Cable A should be no longer than 18 inches. All cables should be of the same basic type: i.e., RG58U. The indications on the unit being tested are compared with those of the unit serving as the standard.

4.3.4 Low Frequency Response

Before checking the low frequency performance of the Model 93A, the midband accuracy should be established as outlined in Section 4.3.1.

Connect the equipment as shown in Figure 4.4s Set the signal amplitude and range to 1 V, and the frequency to 1 kHz. Set the Model 93A RESPONSE TIME to SLOW. Adjust the signal amplitude until an indication of 1.000 V is obtained on the Model 93A, and note the indication on the level monitor. Set the signal frequency to 200 Hz, 70 Hz, 50 Hz, 30 Hz, 20 Hz and 10 Hz, adjusting the signal amplitude at each frequency to give the same indication on the level monitor as at 1 kHz. At each frequency, note the indication of the Model 93A. These indications should be within the limits specified in Table 4.6.

4.3.5 Response Time Check

- a. On any range, apply a 1 kHz signal of 1/3 full-scale with the RESPONSE TIME switch set to FAST. Step the input signal level to full scale and note the time required for the indication to arrive at the full-scale reading. This time should be approximately 1 second.
- <u>b</u>. Repeat this procedure with the RESPONSE TIME switch set to SLOW. The time required to arrive at the full-scale level should be approximately 4 seconds.

4.3.6 Bandwidth Check

Flaure 4.1. Midband Akaursey Cheeks

On any range (except 300 V), with a signal frequency of 1 MHz applied to the input of the Model 93A, move the BANDWIDTH switch from 20 MHz to 0.1 MHz, and note the decrease in output indication. This should be approximately 30%, or 3 dB.

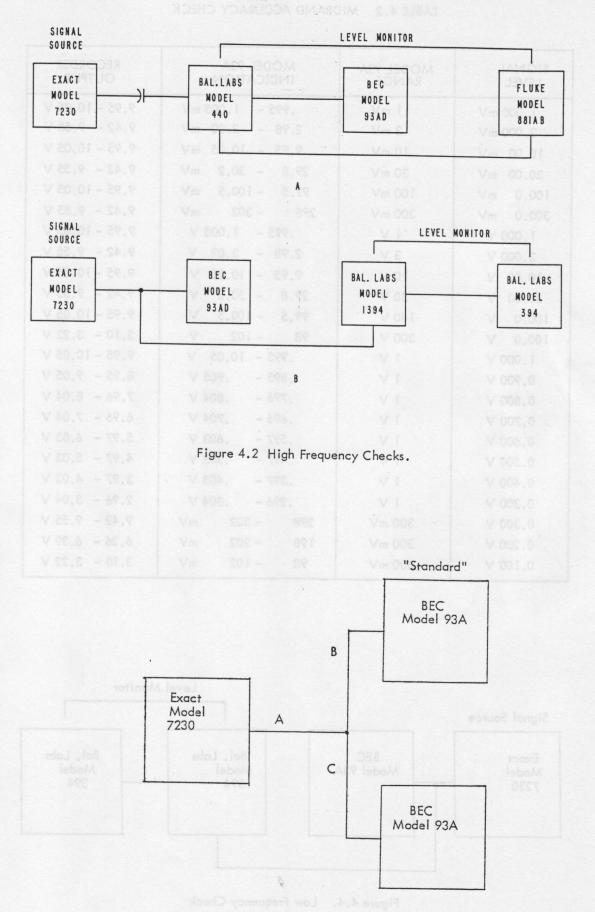


Figure 4.3. High Frequency Check

TABLE 4.2 MIDBAND ACCURACY CHECK

SIGNAL LEVEL	MODEL 93A RANGE	MODEL 93A INDICATION	RECORDER OUTPUT
1.000 mV	1 mV	.995 - 1.005 mV	9.95 - 10.05 V
3.000 mV	3 mV	2.98 - 3.02 mV	9.42 - 9.55 V
10.00 mV	10 mV	9.95 - 10.05 mV	9.95 - 10.05 V
30.00 mV	30 mV	29.8 - 30.2 mV	9.42 - 9.55 V
100.0 mV	100 mV	99.5 -100.5 mV	9.95 - 10.05 V
300.0 mV	300 mV	298 302 mV	9.42 - 9.55 V
1.000 V	1301 1 V	.995 - 1.005 V	9.95 - 10.05 V
3.000 V	3 V	2.98 - 3.02 V	9.42 - 9.55 V
10.00 V	10 V	9.95 - 10.05 V	9.95 - 10.05 V
30.00 V	30 V	29.8 - 30.2 V	9.42 - 9.55 V
100.0 V	100 V	99.5 -100.5 V	9.95 - 10.05 V
100.0 V	300 V	98 - 102 V	3.10 - 3.22 V
1.000 V	1 V	.995 - 10.05 V	9.95 - 10.05 V
0.900 V	1 V	.895905 V	8.95 - 9.05 V
0.800 V	1 V	.796804 V	7.96 - 8.04 V
0.700 V	1 V	.696704 V	6.96 - 7.04 V
0.600 V	1 V	.597603 V	5.97 - 6.03 V
0.500 V	1 V	.497503 V	4.97 - 5.03 V
0.400 V	1 V	.397403 V	3.97 - 4.03 V
0.300 V	1 V	.296304 V	2.96 - 3.04 V
0.300 V	300 mV	298 - 302 mV	9.42 - 9.55 V
0.200 V	300 mV	198 - 202 mV	6.26 - 6.39 V
0.100 V	300 mV	98 - 102 mV	3.10 - 3.22 V

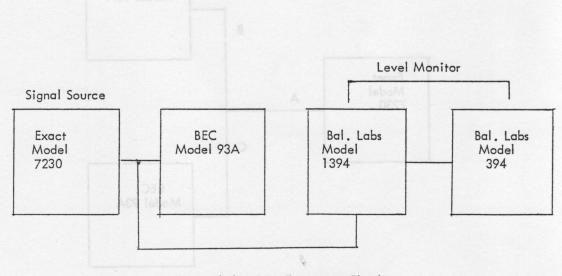


Figure 4.4. Low Frequency Check

TABLE 4.3 dBm ACCURACY CHECK (93A, 93A-09, 93A-10)

SIGNA		MODEL 93A	MODE	L 93A dBm INDIC	ATION
LEVEL		RANGE	600 Ω REF	75 Ω REF	50 Ω REF
1.000	mV	1 mV	-57.6, -58.0	-48.6, -49.0	-46.8, -47.2
3.000	mV	3 mV	-48.0, -48.4	-39.0, -39.4	-37.3, -37.7
10.00	mΥ	10 mV	-37.6, -38.0	-28.6, -29.0	-26.8, -27.2
30.00	mV	30 mV	-28.0, -28.4	-19.0, -19.4	-17.3, -17.7
100.0	mV	100 mV	-17.6, -18.0	- 8.6, - 9.0	- 6.8, - 7.2
300.0	mV	300 mV	- 8.6, - 8.4	0.6, - 1.0	2.4, 2.8
1.000	٧	1 V	2.0, 2.4	11.1, 11.5	12.8, 13.2
3.000	٧	3 V	11.6, 12.0	20.6, 21.0	22.4, 22.8
10.00	٧	10 V	22.0, 22.4	31.2, 31.5	32.8, 33.2
30.00	V	30 V	31.6, 32.0	40.6, 41.0	42.4, 42.8
	V	100 V	42.0, 42.4	51.1, 51.5	52.8, 53.2
100.0	V	300 V	42.0, 42.4	51.1, 51.5	52.8, 53.2
1000	mV	1 V	2.0, 2.4	11.1, 11.5	12.8, 13.2
900	mV	1 V	1.1, 1.5	10.1, 10.5	11.9, 12.3
800	mV	1 V	.1, .5	9.1, 9.5	10.9, 11.3
700	mV	4.2. V 1 10.00	7, - 1.1	8.0, 8.4	9.7, 10.1
600	mV	rebraces I V	- 2.0, - 2.4	6.6, 7.0	8.4, 8.8
	mV	1 V	- 3.6, - 4.0	5.0, 5.6	6.8, 7.2
	mV	alaid 1 V	- 5.5, - 5.9	3.1, 3.5	4.9, 5.3
300	mV	1 V	- 8.0, - 8.4	0.6, 1.0	2.4, 2.8

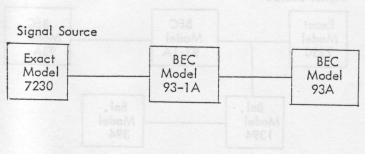


Figure 4.5. Probe Accuracy Check

TABLE 4.4 MODEL 440 RESISTOR VS SIGNAL LEVEL

SIGNAL LEVEL	5 mA	10 mA	
1 mV	0.22 Ω	0.10 Ω	
3 mV	0.68 Ω	0.33 Ω	
10 mV	2.2 Ω	1.0 Ω	
30 mV	6.8 Ω	3.3 Ω	
100 mV	22 Ω	10.0 Ω	
300 mV		22.0 Ω	

4.3.7 Recorder Output Check

See Section 4.3.1 and Table 4.2.

4.3.8 Remote Operation Check

Chapter V: <u>Interface Information</u>, gives complete information on the remote operation of the instrument.

4.3.9 Model 93-1A Probe Accuracy Check

To check the accuracy of the Model 93–1A High Impedance Probe, connect the equipment as shown in Figure 4.5. With a signal level of $100\,\text{mV}$, $\pm\,0.1\%$, at a frequency of 40 Hz, note the indication on the Model 93A. This should be $10.00\,\text{mV}$, $\pm\,1\%$.

4.3.10 Model 93-1A Probe Frequency Response Check

- <u>a</u>. Connect the equipment as shown in Figure 4.6. Before making this check, be sure that the frequency response of the Model 93A itself has been verified as being within specifications.
- <u>b</u>. Set the Model 93AD to the 100 mV range. At a signal frequency of 40 Hz, advance the signal amplitude until the Model 93A indication is 100.0 mV. Note the indication of the level monitor (Model 1394–394). Successively set the signal frequency to 200 Hz, 1 kHz, 10 kHz, 100 kHz, 1 MHz, 3 MHz, 5 MHz, 10 MHz and 20 MHz, in each case adjusting the amplitude for the same indication on the level monitor as was obtained at 40 Hz. At each frequency note the indication of the Model 93A; these indications should be within the limits shown in Table 4.7.

4.4 ADJUSTMENTS

The adjustment procedure outlined in this section should be followed only if the performance checks of the preceding section indicate that the instrument is not within specifications.

Access to all calibration adjustments may be reached by removing the top and bottom covers of the instrument. As the detector portion of the 93A is sensi-

tive to temperature gradients, however, the covers should be removed only long enough to make each adjustment and then replaced to maintain operating temperature. All calibration adjustment controls are shown in Figure 4.9.

4.4.1 Supply Voltage Adjustments

Test points for the +15 V, -15 V, and +5 V supplies are located near the rear of the main board. Check each of these voltages (reference, signal ground) with an accurate digital dc voltmeter. Both the +15 V and -15 V values should be within 15.00 ± 1 count. If not, adjust the +15 V supply with R121, and the -15 V supply with R128. The +5 V value should be within 5% (4.75 to 5.25 V); no adjustment for this voltage is available. If it is outside these limits, refer to Section 4.5, Troubleshooting.

4.4.2 Midband Accuracy Adjustment

- <u>a</u>. Refer to Section 4.3.1, Figure 4.1, and Table 4.2. With 10.00 mV input on the 10 mV range, note the Recorder output. If it is outside the limits, adjust R539. Note the panel indicator reading; if this is outside the specified limits, adjust R903.
- b. With 30.0 mV input on the 30 mV range, note the panel indicator reading. If it is outside specified limits, readjust R 903 for best distribution of error between the 10 mV and 30 mV indications. These adjustments should restore midband accuracy. After completing them, recheck the per-

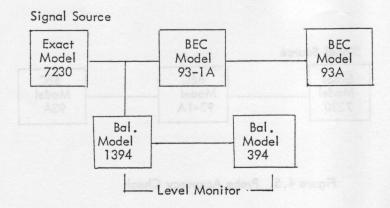


Figure 4.6. Model 93-1A Frequency Response Check

	1					ELECT LAW	2712 so 331	0.99 939.25	LAT YOU	PERCON
RANGE	1 k	10 k	100 k	1 M	2 M	3 M	.5 M	7 M	10 M	20 M
1 mV	1.000	1.002	1.004	1.005	1.008	1.008	1.008	1.008	1.010	1.040
3 mV	3.00	3.01 2.99	3.02 2.98	3.02 2.98	3.03	3.03 2.97	3.03 2.97	3.03 2.97	3.03 2.97	3.12 2.88
10 mV	10.00	10.02 9.98	10.04 9.96	10.05 9.95	10.08	10.08	10.08	10.08	11.00	10.40
30 mV	30.0	30. 29.9	30.2 29.8	30.2 29.8	30.3	30.3 29.7	30.3 29.7	30.3 29.7	30.0 29.7	31.2 28.8
100 mV	100.0	100.2 99.8	100.4 99.6	100.5	100.8	100.8	100.8	100.8	101.0	104.0
300 mV	300	301 219	302 298	303 298	303 297	303 297	303 297	303 297	303 297	312 288
1 ∨	1.000	1.002	1.004	1.005	1.008	1.008	1.008	1.008	1.010	1.040
3 V	3.00	3.01 2.99	3.02 2.98	3.02 2.98	3.03	3.03 2.97	3.03	3.03 2.97	3.03 2.97	3.12 2.88
10 V	10.00	10.02 9.98	10.04 9.96	10.05	10.08	10.08	10.08	10.08	10.10	Stol.

formance against Table 4.2.

4.4.3 High Frequency Response Adjustments

Refer to Section 4.3.3, Figure 4.2, and Table 4.5. If the high frequency response is outside the specified limits on all ranges, the response on the 1 mV range must be re-established first before proceeding to the other ranges:

- <u>a</u>. With 1.0 mV input on the 1.0 mV range, adjust C229 at 10 MHz, and L201 at 20 MHz for the flattest response. In general, this range should be adjusted for a rise of about +0.5% at 10 MHz, and about +1.5% at 20 MHz. This adjustment establishes the high frequency response on the 1 mV, 3 mV, 10 mV and 30 mV ranges.
- <u>b</u>. If the high frequency response is normal on the 1 mV through 30 mV ranges, but is outside the specified limits on the 100 mV through 3 V ranges, make the following adjustments:
- c. With 100 mV input on the 100 mV range, adjust C207 for the flattest response through 20

MHz or the best agreement with the 1 mV range. This adjustment establishes the high frequency response on the 100 mV, 300 mV, 1 V, and 3 V ranges. Recheck performance against Table 4.5.

- <u>d</u>. If the high frequency response is satisfactory on the 1 mV through 30 mV ranges, but is outside the specified limits on the 10 V range, proceed as follows:
- e. With 10 volts input on the 10 V range, adjust C208 at 1 MHz, and C211 at 10 MHz for the flattest response. This adjustment establishes the high frequency response on the 10 V, 30 V, 100 V, and 300 V ranges. Recheck the performance against Table 4.5.

4.4.4 Low Frequency Response

Refer to Section 4.3.4, Figure 4.4, and Table 4.6. The low frequency response of this instrument is inherently flat (within the limits of Table 4.6) and there are no adjustments provided. If it is established that the low frequency response is outside the limits specified, consult Section 4.5: Troubleshooting.

TABLE 4.5a

MODEL 1394 TRANSFER PROBE vs SIGNAL LEVEL

SIGNAL LEVEL	TRANSFER PROBE	VOLTAGE RANGE
300 mV	Model 13945	0.25 V - 1 V
1 V	Model 1394-2	1 V - 2 V
3 V	Model 1394-5	2 V - 5 V
10 V	Model 1394-10	5 V - 10 V

NOTE

Section 4.4.1 through 4.4.4 covers the normal calibration adjustments. The adjustments that follow are considered factory adjustments, and should not normally require readjustment, except in the event of component replacement.

4.4.5 Chopper Adjustment

- a. With power off, remove the green lead at the right-hand side of the Detector-Amp board. Remove the Detector-Amp board, install a Model 92-6A Card Extender in its place, and plug the Detector-Amp card into the Extender. With a short clip lead reconnect the green lead removed in the first step above.
- b. Connect the equipment as shown in Figure 4.7. With an input signal of 10 mV on the 10 mV range, note the frequency on the counter. This should be 94 Hz; if a different frequency is found, adjust R510 for the correct frequency.

NOTE

In the following checks and adjustments, the Detector-Amp board must be free of temperature gradients. If it has been removed from a warm instrument it should be allowed to stabilize in the board extender for at least one hour, with the instrument operating. The rear of the Detector-Amp board must be shielded

against stray pick-up. A piece of aluminum at least as large as the board should be placed close to the rear of the board, but must not touch any of the circuitry. This shield should be connected to signal ground. The instrument's top cover, painted side toward the board, may be used for this purpose.

- c. Reduce the input signal level to zero and note the display on the oscilloscope. The trace should appear as shown in Figure 4.8C. If spiking occurs as in Figure 4.8A, adjust R522 and R527 to reduce or eliminate the spiking. If an offset shows as in Figure 4.8B, adjust C521 (using a plastic adjustment tool) to eliminate the offset. Repeat these adjustments as necessary. A small negative-going pulse which moves from left to right on the waveform as input level is increased from zero is normal; it has been omitted from the waveforms shown in Figure 4.8 for clarity.
- d. With the input signal level at zero and input shorted, check the dc output at TP-2; this should be = 0.012 V or less. With the input signal level at 10 mV (10 mV range), the dc output should be -10.00 V; if not, adjust R539 for this value. With the input signal level at 3.000 mV, the dc output at TP-3 should be 0.900 V; if not, adjust R544 for this value. Repeat these last two steps as necessary.
- e. With power off, remove the board and the card extender. Replace the board in its normal receptacle, replace the instrument cover, and check the midband accuracy as outlined in Section 4.3.1: If this check shows that adjustment is necessary, follow the procedures in Section 4.4.2.

4.4.6 Shaping Board Adjustments

a. With the power off, remove the Shaping Board, and mount the Model 92-6A Card Extender in its place. Insulate Pin No. 1 (both sides) of the Shaping Board connector with a sliver of tape. Attach a wire lead to Pin No. 1, and another lead to Pin No. 22, Signal Ground. Insert the

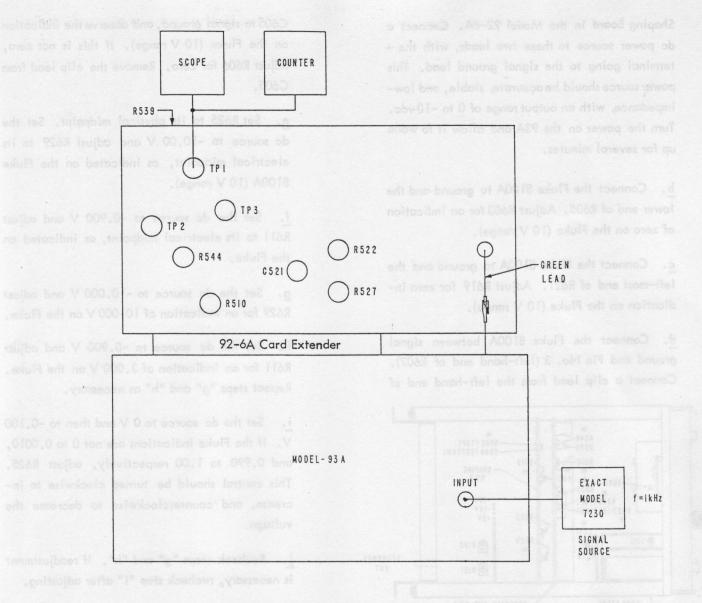


Figure 4.7 Chopper Adjustment

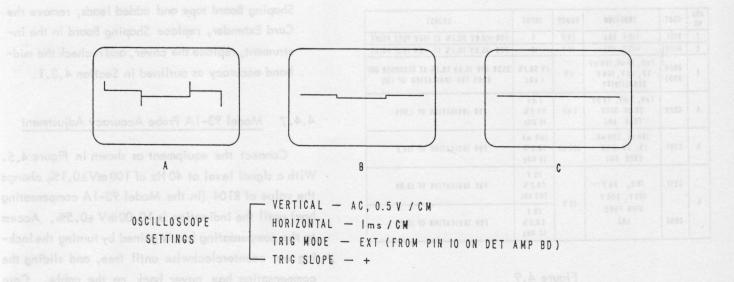
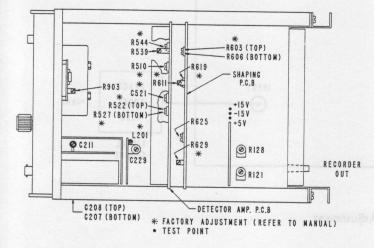


Figure 4.8 Chopper Adjustment Waveforms

Shaping Board in the Model 92-6A. Connect a dc power source to these two leads, with the + terminal going to the signal ground lead. This power source should be accurate, stable, and low-impedance, with an output range of 0 to -10 vdc. Turn the power on the 93A and allow it to warm up for several minutes.

- \underline{b} . Connect the Fluke 8100A to ground and the lower end of R605. Adjust R603 for an indication of zero on the Fluke (10 V range).
- <u>c</u>. Connect the Fluke 8100A to ground and the left-most end of R621. Adjust R619 for zero indication on the Fluke (10 V range).
- \underline{d} . Connect the Fluke 8100A between signal ground and Pin No. 3 (left-hand end of R607). Connect a clip lead from the left-hand end of



ADJ NO	CONT	FUNCTION	RANGE	INPUT	ADJUST
1	R121	+15 V ADJ	10 V	0	FOR +15.0 V ±0.1% AT +15 V TEST POINT
2	R128	-15 V ADJ	10 V	0	FOR -15.0 V ±0.1% AT -15 V TEST POINT
3	R539 R903	1 mV, 10 mV,100 mV 1 V, 10 V,100 V SENSITIVITY	1 V	IV ±0.1% I kHz	R539 FOR IO.OV ±0.1% AT RECORDER OUT R903 FOR INDICATION OF 1.00
4	C229	ImV, 3 mV, IO mV 30 mV HIGH FREQ ADJ	l m V	1 mV ±0.2 % 10 MHz	FOR INDICATION OF 1.005
5	C207	IOO mV, 300 mV IV, 3V HIGH FREQ ADJ	100 mV	100 mV ±0.2% 10 MHz	FOR INDICATION OF 100.5
6	C211	10 V, 30 V 100 V, 300 V	10 V	10 V ±0.2 % 700 kHz	FOR INDICATION OF 10.00
	C208	HIGH FREQ		10 V ± 0.2 % 10 MHz	FOR INDICATION OF 10.05

Figure 4.9

C605 to signal ground, and observe the indication on the Fluke (10 V range). If this is not zero, adjust R606 for zero. Remove the clip lead from C605.

e. Set R625 to its physical midpoint. Set the dc source to -10.00 V and adjust R629 to its electrical midpoint, as indicated on the Fluke 8100A (10 V range).

2 . 5

- \underline{f} . Set the dc source to -0.900 V and adjust R611 to its electrical midpoint, as indicated on the Fluke.
- g. Set the dc source to -10.000 V and adjust R629 for an indication of 10.000 V on the Fluke.
- \underline{h} . Set the dc source to -0.900 V and adjust R611 for an indication of 3.000 V on the Fluke. Repeat steps "g" and "h" as necessary.
- i. Set the dc source to 0 V and then to -0.100 V. If the Fluke indications are not 0 to 0.0010, and 0.990 to 1.00 respectively, adjust R625. This control should be turned clockwise to increase, and counterclockwise to decrease the voltage.
- <u>j.</u> Recheck steps "g" and "h". If readjustment is necessary, recheck step "i" after adjusting.
- k. As a final step, check all voltages against those in Table 4.8. Remove power, remove the Shaping Board tape and added leads, remove the Card Extender, replace Shaping Board in the instrument, replace the cover, and recheck the midband accuracy as outlined in Section 4.3.1.

4.4.7 Model 93-1A Probe Accuracy Adjustment

Connect the equipment as shown in Figure 4.5. With a signal level at 40 Hz of $100 \, \text{mV} \pm 0.1\%$, change the value of R104 (in the Model 93–1A compensating box) until the indication is $10.00 \, \text{mV} \pm 0.5\%$. Access to the compensating box is gained by turning the locking nut counterclockwise until free, and sliding the compensating box cover back on the cable. Care

should be taken not to disturb the position of components and leads when changing the value of R104.

4.4.8 Model 93-1A Probe Frequency Response

Connect the equipment as shown in Figure 4.6. Check the response as outlined in Section 4.3.10. Adjust C (accessible through the access hole in the compensating box cover) for the flattest response, or until it falls within the limits shown in Table 4.7.

4.5 TROUBLESHOOTING PROCEDURE

4.5.1 General

If a malfunction exists which cannot be corrected by following the adjustment procedures in Section 4.4, the actions described in this section may prove helpful. Many times the nature of the difficulty itself will pinpoint the location of the problem. If this is not the case, the logical first step is to make a visual examination of the instrument. Remove the top and bottom covers, and inspect the interior for unseated circuit boards or connections, loose components or fasteners, obviously defective components, such as charred resistors, leaking capacitors, broken leads, or pieces of foreign material. If this procedure fails to locate the trouble it will be necessary to follow the steps outlined in the following sections.

4.5.2 Signal Flow Diagram

Figure 4.10 shows in block form the signal-flow through the instrument, with measuring points indicated. In conjunction with the schematic diagrams at the rear of the manual, make the measurements indicated in Table 4.9 and 4.10. Table 4.9 shows the signal level for full-scale input on each range, and also gives the character of the signal (dc, 94 Hz, etc.). This procedure may serve to isolate a malfunction to a specific section of the instrument.

4.5.3 Ranging Problems

Ranging of the Model 93A is done with attenuators selected by reed-relay switches. Current to the reed-relay coils is turned on and off with transistors, which are controlled by the ranging logic section. The logic section itself is controlled by the logic level on twelve control lines (one for each range) located on the main board. At the front panel, the range selection is done with a rotary selector switch; this selection can be disabled at the rear edge connector to permit remote selection. In either case, a logic level 0 on the desired range line is required.

If the instrument does not range properly on one or more ranges, the troubleshooting chart in Figure 4.11 should be helpful in locating the difficulty.

TABLE 4.6 LOW FREQUENCY CHECK

f Hz RANGE	1 K	200	70	50	20	10
1 V	1.000	1.002	1.003	1.003	1.010	1.040

TABLE 4.7 MODEL 93-1A PROBE FREQUENCY RESPONSE

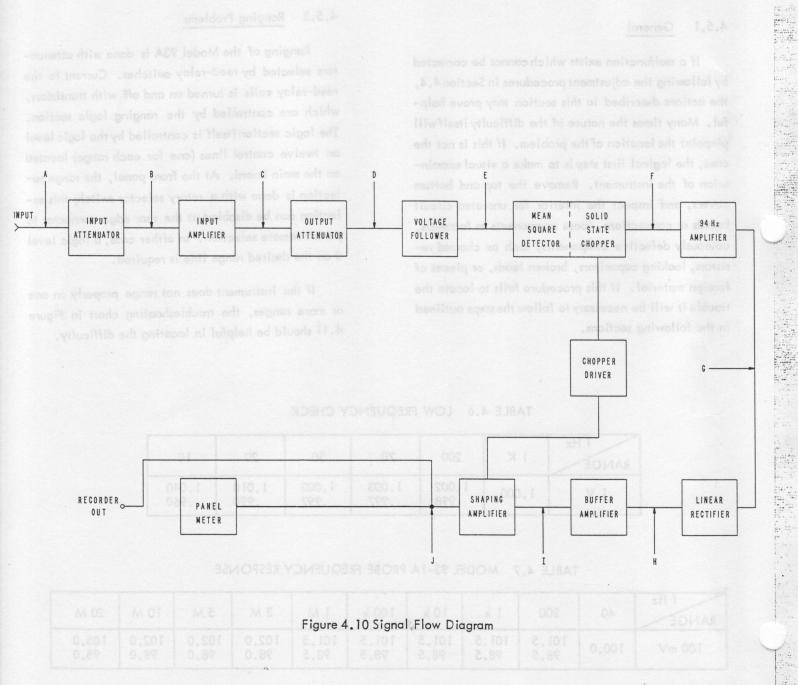
f Hz RANGE	40	200	1 k	10 k	100 k	1 M	3 M	5 M	10 M	20 M
100 mV	100.0	101.5 98.5	101.5 98.5	101.5 98.5	101.5 98.5	101.5 98.5	102.0 98.0	102.0 98.0	102.0 98.0	105.0 95.0

4.5.4 Response Time and Bandwidth

a. The selection of these functions is similar to the range selection discussed in Section 4.5.3, with a control line for each, but with several differences. No reed switches are involved (solid state switches are used), and there is no complete deselection when Manual Disable is brought to a logic level 0. In this latter case, the Response Time reverts to Fast, and the Bandwidth reverts to 20 MHz. A line on the Main Board for each may

be used to select the alternate function by bringing it to a logic level 0.

b. If it is found to be impossible to select Slow Response Time or 0.1 MHz Bandwidth, check the associated line for a logic level 0. If this is present, proceed to the associated logic gate, inverters, and solid state switches. If the associated line is not a logic 0, check the front panel switch and its connectors; if remote operation is being used, check Manual Disable for logic level 0, and the external programmer for the line involved.



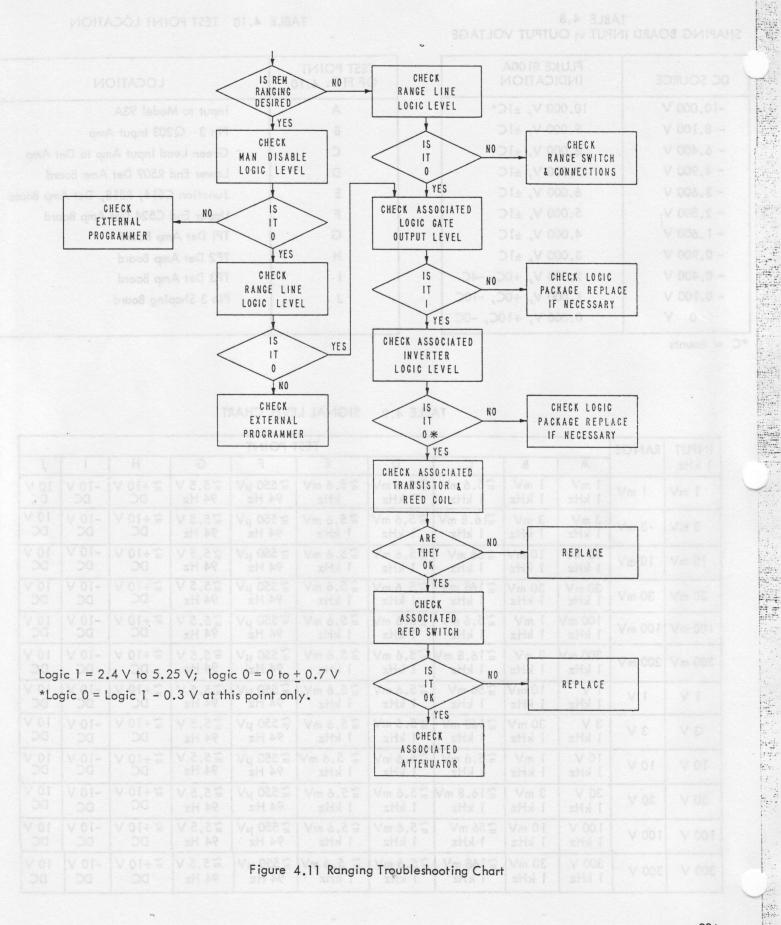
DC SOURCE	FLUKE 81 00A INDICATION
-10,000 V	10.000 V, ±1C*
- 8.100 V	9.000 V, ±1C
- 6.400 V	8.000 V, ±1C
-4.900 V	7.000 V, ±1C
-3.600 V	6.000 V, ±1C
- 2.500 V	5.000 V, ±1C
-1.600 V	4.000 V, ±1C
-0.900 V	3.000 V, ±1C
- 0.400 V	2.000 V, +0C, -4C
- 0.100 V	1,000 V, +0C, -10C
0 V	0.000 V, +10C, -0C

	TEST POINT OF FIG. 4.10		LOCATION
	Α	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	Input to Model 93A
	В	2374	Pin 3 Q203 Input Amp
15	С	SHEER N CISABLE	Green Lead Input Amp to Det Amp
	D	13437 010	Lower End R509 Det Amp Board
	E		Junction C514, R518, Det Amp Board
	F		Upper End C524 Det Amp Board
	G		TPI Det Amp Board
	Н	831	TP2 Det Amp Board
	1	30360	TP3 Det Amp Board
	J	38433 018	Pin 3 Shaping Board

TABLE 4.9 SIGNAL LEVEL CHART

INIDILIT	T RANGE TEST POINT										
INPUT	RANGE			6							
1 kHz		А	В	С	D	E	F	G	Н	1	J
1 mV	1 mV	1 mV 1 kHz	1 mV 1 kHz	≅5.6 mV 1 kHz	≃5.6 mV 1 kHz	≅5.6 mV kHz	≃ 550 µV 94 Hz	≅5.5 V 94 Hz	≃+10 V DC	-10 V DC	10 V
3 mV	3 mV	3 mV 1 kHz	3 mV 1 kHz	≃16.8 mV 1 kHz	≅5.6 mV 1 kHz	≅5.6 mV 1 kHz	≃550 µV 94 Hz	≃5.5 V 94 Hz	≃+10 V DC	-10 V	10 \ DC
10 mV	10 mV	10 mV 1 kHz	10 mV 1 kHz	≃56 mV 1 kHz	≃5.6 mV 1 kHz	≅5.6 mV 1 kHz	≃ 550 µV 94 Hz	≅5.5 V 94 Hz	≃+10 V DC	-10 V DC	10 V
30 mV	30 mV	30 mV 1 kHz	30 mV 1 kHz	1 kHz	≅5.6 mV 1 kHz	≅5.6 mV 1 kHz	≅ 550 µV 94 Hz	≅5.5 V 94 Hz	≅+10 V DC	-10 V DC	10 V
100 mV	100 mV	100 m∨ 1 kHz	l mV l kHz	≅5.6 mV 1 kHz	≃5.6 mV 1 kHz	≅5.6 mV 1 kHz	≅ 550 µV 94 Hz	≃5.5 V 94 Hz	≅+10 V DC	-10 V DC	10 DC
300 mV	300 mV	300 m∨ 1 kHz	3 mV 1 kHz	≃16.8 mV 1 kHz	≃5.6 mV 1 kHz	≅5.6 mV 1 kHz	≃ 550 µV 94 Hz	≅5.5 V 94 Hz	≅+10 V DC	-10 V	10 V
1 ∨	1 ∨	1 V 1 kHz	10 mV 1 kHz	≅56 mV 1 kHz	≃5.6 mV 1 kHz	≅5.6 mV 1 kHz	≃ 550 µV 94 Hz	≃5.5 V 94 Hz	=+10 V DC	-10 V DC	10 V
3 ∨	3 V	3 ∨ 1 kHz	30 mV 1 kHz	≃168 mV 1 kHz	≅5.6 mV 1 kHz	≅5.6 mV 1 kHz	≃ 550 µV 94 Hz	≃5.5 ∨ 94 Hz	≅+10 V DC	-10 V	10 V
10 ∨	10 V	10 V 1 kHz	1 mV 1 kHz	≅5.6 mV 1 kHz	≃5.6 mV 1 kHz	≃ 5.6 mV 1 kHz	≃ 550 µV 94 Hz	≅5.5 ∨ 94 Hz	≅+10 V DC	-10 V	10 V
30 V	30 V	30 V 1 kHz	3 mV 1 kHz	≃16.8 mV 1 kHz	≅5.6 mV 1 kHz	≅5.6 mV 1 kHz	≃ 550 µV 94 Hz	≅5.5 ∨ 94 Hz	≅+10 V DC	-10 V DC	10 V DC
100 V	100 V	100 V 1 kHz	10 mV 1 kHz	≅56 mV 1 kHz	≅5.6 mV 1 kHz	≅5.6 mV 1 kHz	≃ 550 µV 94 Hz	≅5.5 ∨ 94 Hz	≅+10 V DC	-10 V	10 \ DC
300 V	300 V	300 V 1 kHz	30 mV 1 kHz	≃168 mV 1 kHz	≅5.6 mV 1 kHz	≅ 5.6 mV 1 kHz	≃ 550 μV 94 Hz	≅5.5 ∨ 94 Hz	≅+10 V DC	-10 V	10 \ DC

^{*}C = counts



Interface Information

5.1 PROGRAMMING INPUTS

Pin No.	Function	Comment	Command Log. Level	Unit Loading
10	Man, disable	Disables front panel range selection; selects fast response time; selects 20 MHz bandwidth	O DC AMA	2
7	Slow response enable	Selects slow response time*	0	0.5
6	0.1 MHz bw enable	Selects 100 kHz bandwidth*	0	0.5
22 21 20 19 18 17 16 15 14 13 12	1 mV range 3 mV " 10 mV " 30 mV " 100 mV " 300 mV " 1 V " 3 V " 10 V " 30 V " 100 V " 300 V "	Selects range provided manual disable has also been selected. Selecting more than one range will result in incorrect indications. Range lines must be deselected for manual ranging.	0 0 0 0 0 0 0 0	1.0 2.0 1.5 2.5 2.0 2.5 2.0 6.0 1.5 2.5 1.5

^{*}Assumes that Man. Disable has also been selected

5.1.1 Input Characteristics

TTL Series	Logic Level	Voltage Level	Current per Unit Load
Standard	0	≤ 0.7 V	-1.6 mA*
Power 54/74	1	2.4 to 5.25 V	40 μA

^{*}The - current indicates current out of the input (external command device must sink this current). A standard power (Series 54/74) TTL output will sink and source 10 unit loads.

5.1.2 Input Pull-Up

All input terminals have internal pull-up. The current sourced by this pull-up when the input is brought to a logic level) is included in the loading shown in the "Unit Loading" column of the chart in 5.1.

5.1.3 Analog Output

Source resistance is $\stackrel{\smile}{=}$ 5 ohms, with maximum permissable load current of 1 mA at full scale, or minimum load resistance of 10 k Ω .

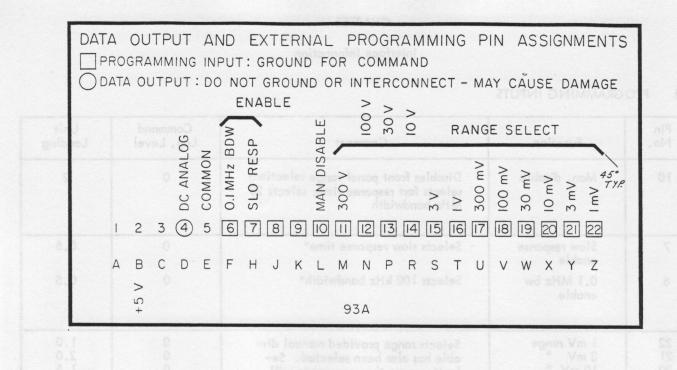


Figure 5.1. External Connections



the - direct indicates sureset out of the input (external command direct must sink this current). A standard power (Series

Source resistance to #

93A a-573

TABLE OF REPLACEABLE PARTS

Reference		Description		BEC Part No.
		MASTER PC BOARD		
C101 C102 C103 C104 C105 C106 C107 C108	Capacitor, Elec. Capacitor, Elec. Capacitor, Cer. Capacitor, Elec. Capacitor, Elec. Capacitor, Elec. Capacitor, Cer. Capacitor, Cer. Capacitor, Elec.	250 μF 40 V 100 μF 25 V +75/-10% 10 nF 100 V 1000 μF 16 V +50/-10% 250 μF 40 V 100 μF 25 V +75/-10% 10 nF 100 V 1000 μF 15 V +150/-10%		283207 283105 224119 283223 283207 283105 224119
CR101 CR102 CR103	Bridge, Rectifier Bridge, Rectifier Bridge, Rectifier	KBP-02 KBP-02 KBP-02		532013 532013 532013
IC101 IC102 IC103 IC104 IC105 IC106 IC107 IC108	Integrated Circuit	SN74L10N (NAND Gate) SN74L20N (NAND Gate) SN74L20N (NAND Gate) SN74L04N (Hex Inverter) SN74L04N (Hex Inverter) MF C6030A (Regulator) SN74L04N (Hex Inverter) MF C6030A (Regulator)	OBSOLETE PART 19, CAN CALY GET FROM BOOMEN (18) 55 EE	534029 534030 534030 534028 534028 535007 534028 535007
J101 J102	Connector P/C Connector P/C	Amphenol 143-022-03 (22 Amphenol 143-022-03 (22	Pin)	479231 479231
J901 J902	Terminal Terminal	Molex Molex		479320
Q101 through Q108 Q109 Q110 Q111	Transistor, PNP Transistor, NPN Transistor, PNP Transistor, NPN	MPS3638 2 N4921 MPS3638 2 N4921		528064 528034
R101 through R116 R117 R118 R119 R120 R121 R122 R123 R124 R125 R126 R127 R128 R129	Resistor, Comp. Resistor, WW Resistor, Comp. Resistor, MF Resistor, Comp. Resistor, Comp. Resistor, Comp. Resistor, MF Resistor, Comp. Resistor, WW Resistor, Comp. Resistor, MF Resistor, MF Resistor, MF Resistor, MF Resistor, MF Resistor, MF	10 kΩ 5% 10 Ω 5% 2W 100 Ω 5% 4.53 kΩ 1% 2.2 kΩ 5% 500 Ω 20% 1/2 W 2.2 kΩ 5% 1.47 kΩ 1% 100 Ω 5% 10 Ω 5% 2 W 100 Ω 5% 4.53 kΩ 1% 500 Ω 20% 1/2 W 1.47 kΩ 1%	ATOR PC BOARD	343400 310008 344200 341363 344333 311296 344333 341316 344200 310008 344200 341363 311296 341316
C201	Capacitor, PE	33 nF 5% 600 V		234106
C202	Capacitor, Cer.	1 nF GMV 500 V		224114

PRE AMPLIFIER, INPUT AMPLIFIER, INPUT ATTENUATOR PC BOARDS (CONTINUED)

	00010000	A CONTRACTOR OF THE STATE OF		
C203	Capacitor, Cer.	1 nF GMV 500 V		224114
C204	Capacitor, Cer.	1 nF GMV 500 V		224114
C205	Capacitor, Cer.	8.2 pF ±0.5 pF 500 V		220125
C206	Capacitor, Cer.	8.2 pF ±0.5 pF 500 V		220125
C207	Capacitor, Var.	0.7 - 3 pF 350 V		279122
C208	Capacitor, Var.	0.7 - 3 pF 350 V		279122
C209	Capacitor, Mica	300 pF 5% 500 V		200077
C210	Capacitor, Mica	300 pF 5% 500 V		200077
C211		0.7 - 3 pF 350 V		279109
C212	Capacitor, Var.			
	Capacitor, Mica	430 pF 5% 500 V		200082 224114
C213	Capacitor, Cer.	I nF GMV 500 V		
C214	Capacitor, Cer.	I nF GMV 500 V		224114
C215	Capacitor, Cer.	1 nF GMV 500 V		224114
C216	Not Used	/ 0 = 100/ 05 1/		000017
C217	Capacitor, Elec.	6.8 µF 10% 35 V		283217
C218	Capacitor, Elec.	6.8 µF 10% 35 V		28227
C219	Capacitor, Elec.	6.8 µF 10% 35 V		283∠17
C220	Capacitor, Cer.	1000 pF 20% 500 ∨		227105
C221	Capacitor, Cer.	1000 pF 20% 500 ∨		227105
C222	Capacitor, Cer.	1000 pF 20% 500 ∨		227105
C223	Capacitor, Elec.	47 μF 10% 20 V		283219
C224	Capacitor, Elec.	470 µF -10/+50% 6.3 V		283220
C225	Capacitor, Elec.	27 μF 10% 25 V		283218
C226	Capacitor, Elec.	6.8 µF 10% 35 V		283217
C227	Capacitor, Elec.	1 μF 10% 35 V		283216
C228	Capacitor, Elec.	47 µF 10% 20 V		283219
C229	Capacitor, Var.	4.5 - 50 pF 250 V		281006
C230	Capacitor, Elec.	47 μF 10% 20 V		283219
C231	Capacitor, Elec.	6.8 µF 10% 35 V		283217
CZOI	Capacitor, Liec.	0.0 μι 10/8 05 γ		200217
CR201	Diode, Sig.	1 N914		530124
CR202		1 N914		530124
CR203	Diode, Sig.	1 N914		530058
	Diode, Sig.			
CR204	Diode, Sig.	1 N914		530058
J201	BNC Connector	Dage		479123
320156	DIAC COMMECTOR	Dage		477120
K201	Reed Switch	Gordos Corp.		471012
K202	Reed Switch	Gordos Corp.		471012
K203	Reed Switch	Gordos Corp.		471012
K204	Reed Switch			471012
K205		Gordos Corp.		471012
	Reed Switch	Gordos Corp.		
K206	Reed Switch	Gordos Corp.		471013
L201	Coil	Cambion		400254
L201	Coll	Campion		400254
Q201	Transistor, PNP	MPS3638		528064
Q202		MPS3638		
Q202	Transistor, PNP			528064
	Transistor, FET	2 N4221 A		528063
Q204	Transistor, NPN	Selected, Pair	Resistor, IMF	528067
Q205	Transistor, NPN	Selected, Pair		528067
R201	Dariaton National	1 00 140 10/ 0/0 245000		
R202	Resistor Network	1.98 MΩ 1% P/O 345000		
	Resistor Network	1.98 MΩ 1% P/O 345001		242050
R203	Resistor, Comp.	3.3 Ω 5%		343050
R204	Not Used	1 440 10/		240400
R205	Resistor, MF	1 ΜΩ 1%		342600
R206	Resistor, MF	1 ΜΩ 1%		342600

33 AF 5% 600 V 1 AF GMV 500 V

PRE AMPLIFIER, INPUT AMPLIFIER, INPUT ATTENUATOR PC BOARDS (CONTINUED)

R207 R208 R209 R210 R211 R212 R213 R214 R215 R216 R217 R218 R219 R220 R221 R222 R223 R224 R225 R226	Resistor Network Resistor Network Resistor, Comp. Resistor, Comp. Resistor, MF Resistor, MF Resistor, MF Resistor, Comp.	$47 \Omega 5\%$ $3.09 k\Omega 1\%$ $47 \Omega 5\%$ $47 \Omega 5\%$ $47 \Omega 5\%$ $47 \Omega 5\%$ $22 k\Omega 5\%$ $180 \Omega 5\%$ $1.00 k\Omega 1\%$ $47 \Omega 5\%$	O Corecinor Mice	344265 343217 341342 341300 341142 343165 341488 343165 343165 343165 343433 343225 341300 343165 343165
K220	Resistor, Comp.	220 Ω 5%	DC DOADS	343233
	KEAK PANEL,	SUB PANEL, REGULATOR	K PC BOARDS	
C301 C302	Capacitor, Cer.	1 nF GMV 500 V 1 nF GMV 500 V		224114 224114
F301	Fuse, Slo-Blo Fuse	1/10 Amp 250 V 2/10 Amp 250 V		545519 545508
IC301	Regulator, Voltage	μΑ7805		535011
M301	Meter & Scale	A.P.I.	5 Capacitor, Elac.	554278
\$301 \$302 \$303 \$304 \$305	Switch, Slide Switch, Rotary Switch, Rocker Switch, Slide Switch, Slide		Capacitor, Cer. Capacitor, Cer. Capacitor, Elec. Capacitor, Elec. Capacitor, Elec. Capacitor, Cer. Capacitor, Cer.	465134 466220 465165 465171 465171
T301	Power Transformer	Boonton Electronics	Capacitor, Car.	446061
		MSD PC BOARD		
C401 C402 C403 C404 C405 C406	Capacitor, Elec.	15 μF Selected 15 μF Selected 1 μF 10% 35 V 1 μF 10% 35 V 4.7 μF 10% 10 V 4.7 μF 10% 10 V	Capacitor, Cer. Capacitor, PE Capacitor, Cer.	283300 283300 283216 283216 283226 283226
CR401 CR402	Diode) Matched Pair	HU5A HU5A		530121 530121
Q401 Q402 Q403 Q404 Q405 Q406	Transistor, FET Transistor, FET Transistor, FET Transistor, FET Transistor, FET Transistor, FET	HDGP1000 HDGP1000 HDGP1001 HDGP1001 MFE-3003) Matched Pair	03 Diode, Zener 04 Diode, Zener 05 ugh 06 Diode, Sig.	528066 528066 528057 528057 528069 528069

Reference		Description	BEC Part No.
		MSD PC BOARD (CONTINUED)	
R401 R402	Resistor, MF Resistor, MF	100 kΩ 1% 100 kΩ 1%	341500 341500
		DETECTOR ALADI IFIED DC DOADS	
A501 A502 A503 A504 A505	Op. Amp. Op. Amp. Op. Amp. Op. Amp. Op. Amp.	LM301 AN U5T7725-393 LM301 AN LM301 AN LM301 AN	535008 535012 535012 535012
C501 C502 C503 C504	Capacitor, Mica Capacitor, Mica Capacitor, Mica	750 pF ±5% 300 V 6 pF ±0.5 pF 500 V	200009 200081 200078
through C507 C508 C509	Capacitor, Cer. Capacitor, Mica	1 nF GMV 500 V 36 pF ±5% 500 V	224114 200079
through C512 C513 C514 C515 C516 C517 C518 C519 C520 C521 C522 C523 C524 C525 C526 C527 C528 C529 C530 C531 C532 C531 C532 C533 C534 C535 C536 C537 C538 C539 C540 C541	Capacitor, Elec. Capacitor, PE Capacitor, Cer. Capacitor, Elec. Capacitor, Elec. Capacitor, Elec. Capacitor, Cer.	4 μF 50 V +75/-10% 10 nF 5% 200 V 47 μF ±10% 20 V 10 nF 100 V 250 μF -10% +50% 16 V 33 pF ±5% 500 V 10 nF 100 V 250 μF -10% +50% 16 V 1 nF GMV 500 V 6 - 70 pF 33 pF ±5% 500 V 100 nF 20% 250 V 1 μF 20% 35 V 56 μF ±10% 6 V 10 nF 100 V 23 pF ±5% 500 V 10 nF 100 V 10 nF 100 V 220 nF ±10% 250 V 10 nF 100 V 220 nF ±10% 250 V 10 nF 100 V	283304 234061 283219 224119 283224 224139 224119 283224 224114 281010 224139 234080 283199 283228 224119
C542 CR501 CR502 CR503 CR504	Capacitor, Cer. Diode, Sig. Diode, Sig. Diode, Zener Diode, Zener	10 nF 100 V 1 N914 1 N914 1 N5743B (20 V) 1 N5743B (20 V)	530058 530058 530142 530142
CR505 through CR508	Diode, Sig.	1 N914	530058

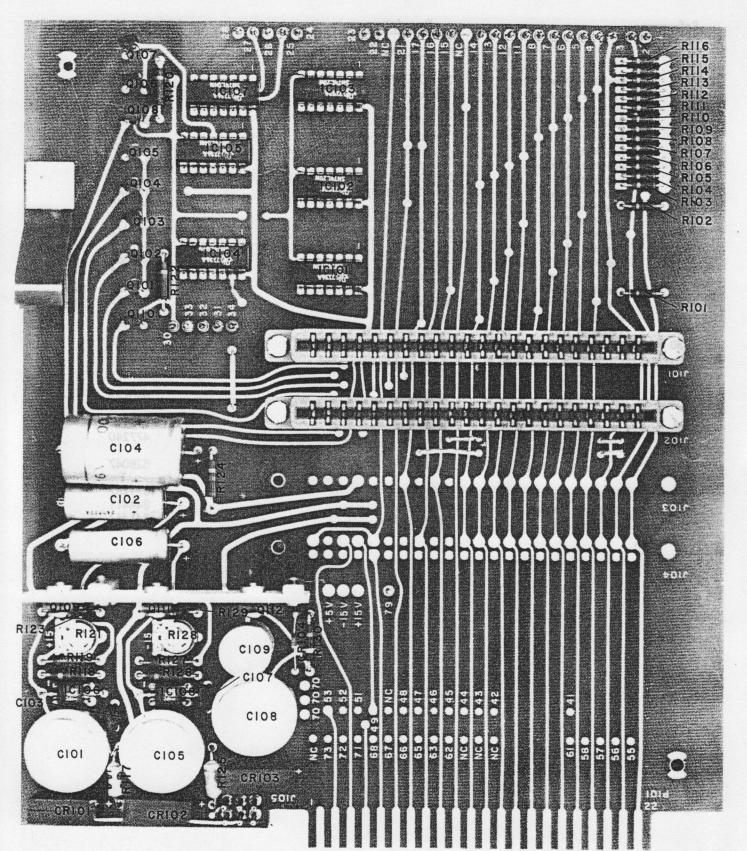
4.7 MΩ 5%

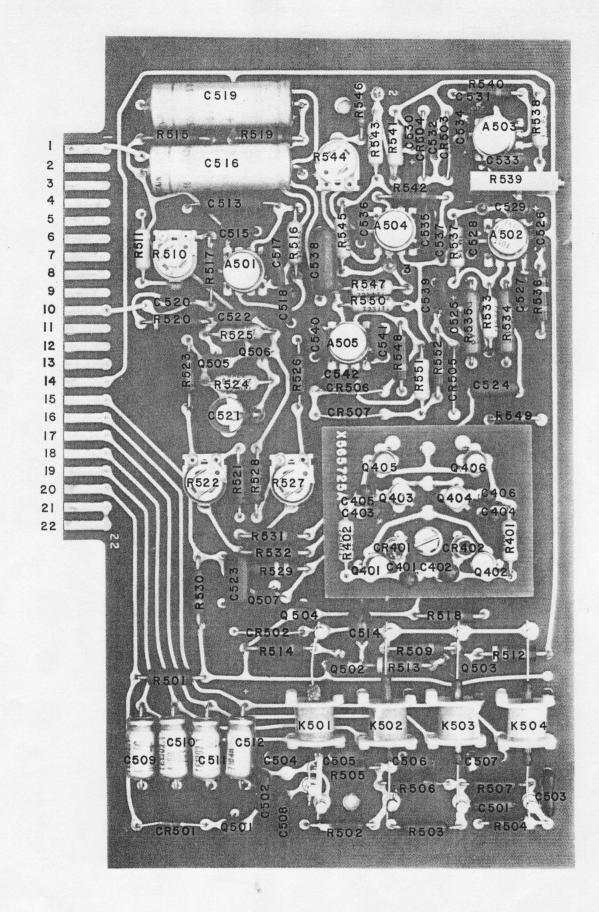
Resistor, Comp.

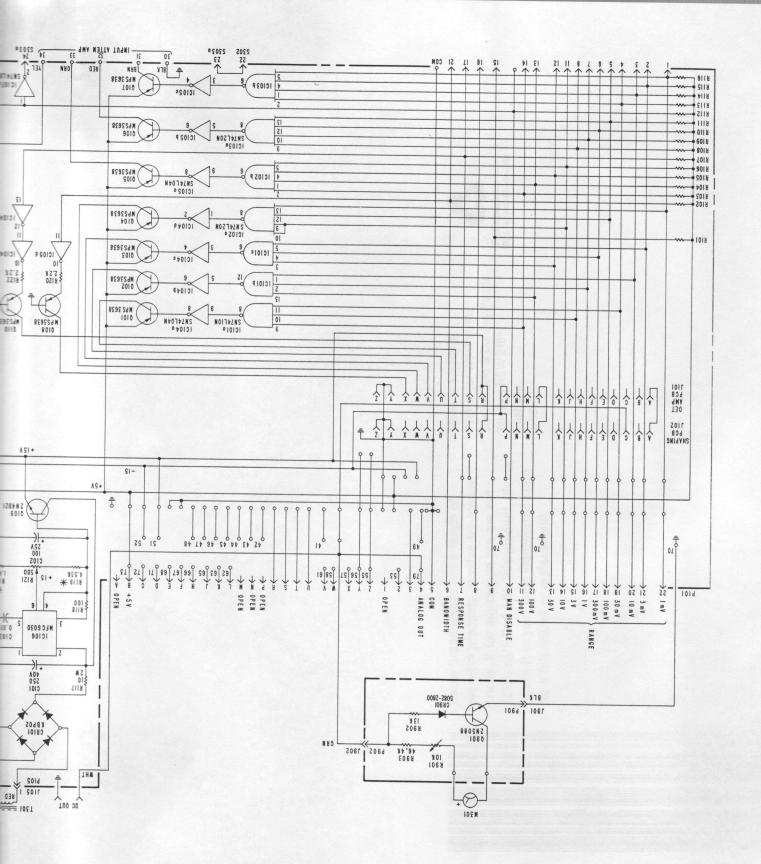
R546

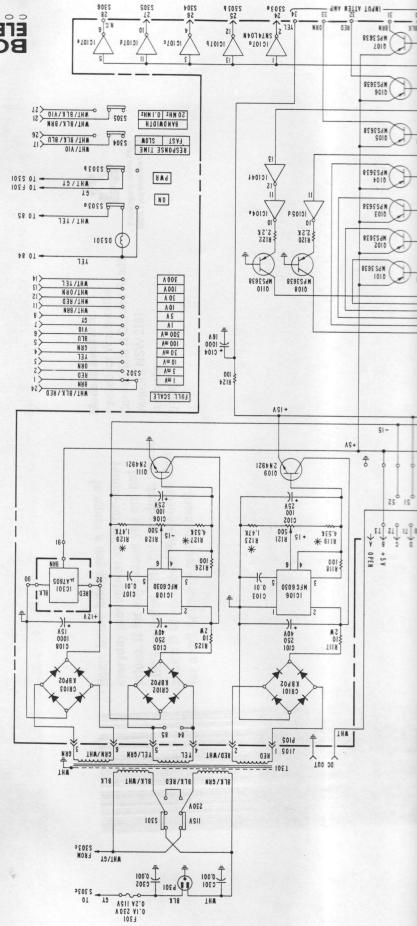
Referenc	e 14	Description		BEC Part No.			
DETECTOR-AMPLIFIER PC BOARD (CONTINUED)							
R547 R548 R549 R550 R551 R522	Resistor, MF Resistor, Comp. Resistor, Comp. Resistor, MF Resistor, MF Resistor, Comp.	100 kΩ 1% 1 kΩ 5% 2.2 MΩ 5% 113 kΩ 1% 100 kΩ 1% 300 Ω 5%	Reed Relay Reed Relay Reed Relay Reed Relay	344300 343633			
		SHAPING PC BOARD					
A601 A602 A603 A604	Op. Amp. Op. Amp. Op. Amp. Op. Amp.	LM310 Only LM301AN LM301AN LM301AN	Translator, FET Translator, NPN Translator, NPN Translator, Pt-0	535005 535012 535012 535012			
C601 C602 C603 C604 C605 C606 C607 C608 C609 C610 C611 C612 C613 C614 C615 C616	Capacitor, Cer. Capacitor, Cer. Capacitor, Cer. Capacitor, Cer. Capacitor, PC Capacitor, PC Capacitor, PC Capacitor, PE Capacitor, PE Capacitor, PC Capacitor, Cer.	10 nF 100 V 10 nF 100 V 10 nF 100 V 33 pF 5% 500 V 100 nF ±10% 50 V 10 nF 100 V (Matched Pair) 10 nF 5% 200 V 10 nF 100 V (Matched Pair) 33 pF 5% 500 V 10 nF 100 V		224119 224119 224119 224139 234046 224119 234090 234061 224119 234090 224139 224119 200001 224119 224119			
CR601 CR602 CR603 CR604 CR605 CR606 CR607	Diode, Zener Diode, Sig. Diode, Zener Diode, Sig. Diode, Sig. Diode, Zener Diode, Sig.	1 N821 (6.2 V) 1 N914 1 N5736B (10 V) 1 N914 1 N914 1 N5738B (12 V) 1 N914	Resistor, Comp. Resistor, Comp. Resistor, MF. Resistor, MF. Resistor, MF. Resistor, MF. Resistor, MF.	530050 530058 530117 530058 530058 530132 530058			
IC601 IC602	Integrated Circuit Integrated Circuit	CD4001 AE (Input Gates) CD4013 AE (Flip-Flop)		534023 534021			
Q601 Q602 Q603 Q604 Q605	Transistor, FET Transistor, FET Transistor, FET Transistor, NPN Transistor, FET	HDGP1000 TIS58 TIS58 MPSA20 HDGP1000		528066 528038 528038 528043 528066			
R601 R602 R603 R604 R605 R606 R607 R608 R609 R610	Resistor, Comp. Resistor, MF Resistor, Var. Resistor, WW Resistor, CF Resistor, Var. Resistor, MF Resistor, Comp. Resistor, MF Resistor, Comp.	910 $\Omega \pm 5\%$ 71.5 $k\Omega \pm 1\%$ 20 $k\Omega \pm 20\%$ 1/2 W 50 $k\Omega$ 0.1% 1/2 W 2 $M\Omega$ 1% 1/2 W 1 $k\Omega \pm 20\%$ 1/2 W 100 $k\Omega$ 1% 910 $\Omega \pm 5\%$ 1.10 $k\Omega \pm 1\%$ 100 $k\Omega \pm 5\%$		344292 341482 311279 309442 306719 311301 341500 344292 342304 344500			

Reference		Description	BEC Part No.				
SHAPING PC BOARD (CONTINUED)							
R611 R612 R613 R614 R615 R616 R617 R618 R619 R620 R621 R622 R623 R624 R625 R626 R627 R628 R629 R630	Resistor, Var. Resistor, Comp. Resistor, MF Resistor, MF Resistor, MF Resistor, Comp. Resistor, MF Resistor, Comp. Resistor, Comp. Resistor, Comp. Resistor, Comp.	$20 \ k\Omega \pm 10\% \ 1 \ W$ $100 \ k\Omega \pm 5\%$ $71.5 \ k\Omega \pm 1\%$ $71.5 \ k\Omega \pm 1\%$ $100 \ k\Omega \ 1\%$ $49.9 \ k\Omega \ 1\%$ $100 \ k\Omega \pm 5\%$ $301 \ \Omega \pm 1\%$ $20 \ k\Omega \pm 20\% \ 1/2 \ W$ $30.1 \ k\Omega \pm 1\%$ $487 \ k\Omega \pm 1\%$ $50 \ k\Omega \ 0.1\% \ 1/2 \ W$ $10 \ k\Omega \pm 1\%$ $4.75 \ k\Omega \pm 1\%$ $500 \ k\Omega \pm 20\% \ 1/2 \ W$ $1.78 \ k\Omega \pm 1\%$ $4.7 \ M\Omega \pm 5\%$ $100 \ k\Omega \pm 5\%$ $1 \ k\Omega \pm 20\% \ 1 \ W$	311266 344500 341482 341482 341500 341467 344500 341246 311279 341446 341566 309442 341400 341365 311298 341324 344665 344500 311256 344411				
METER PC BOARD							
CR901	Diode, Sig.	5082-2800	530122				
P901 P902	Terminal Terminal	Sealectro Sealectro	477240 477240				
Q901	Transistor, NPN	2 N5088	528047				
R901 R902 R903	Resistor, Var. Resistor, Comp. Resistor, MF	10 kΩ 10% 13 kΩ 5% 46.4 kΩ 1%	311267 344411 341464				









EFECTRONICS MODEL 93A Scheet 1 of 2 Schematic Master PC Board Model 93A

NOTES:

CRACITANCE VALUES IN ME, UNLESS OTHERWISE

SPECIFIED.

RESISTANCE MALUES IN ONHIS AND ITS WATT.

RESISTORS RIGHT THROUGH RILE TO BE

CAST THROUGH RESISTOR, 3/8 WATT.

EXTERNAL HARKINGS.

EXTERNAL HARKINGS.

CAST

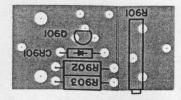
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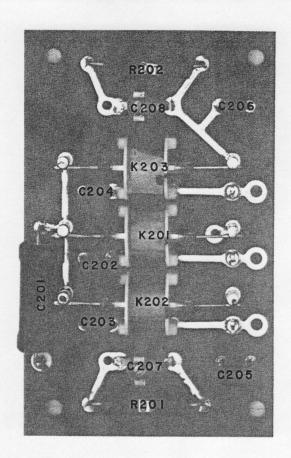
RISO CIOS OILI ICIOS

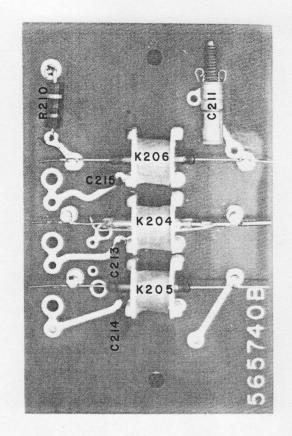
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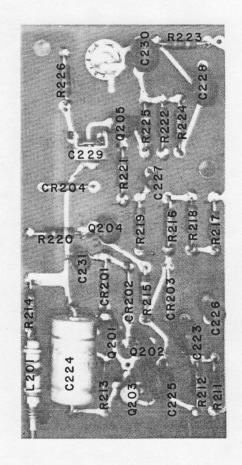
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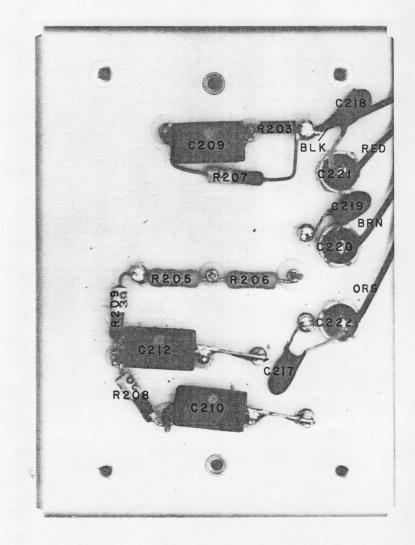
THUMBERS NOT USED

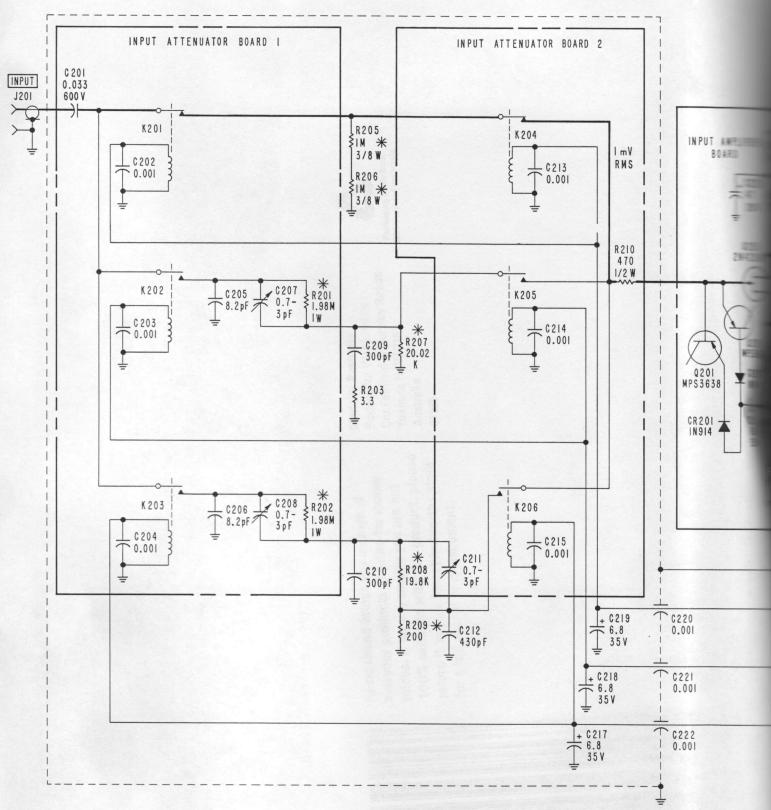












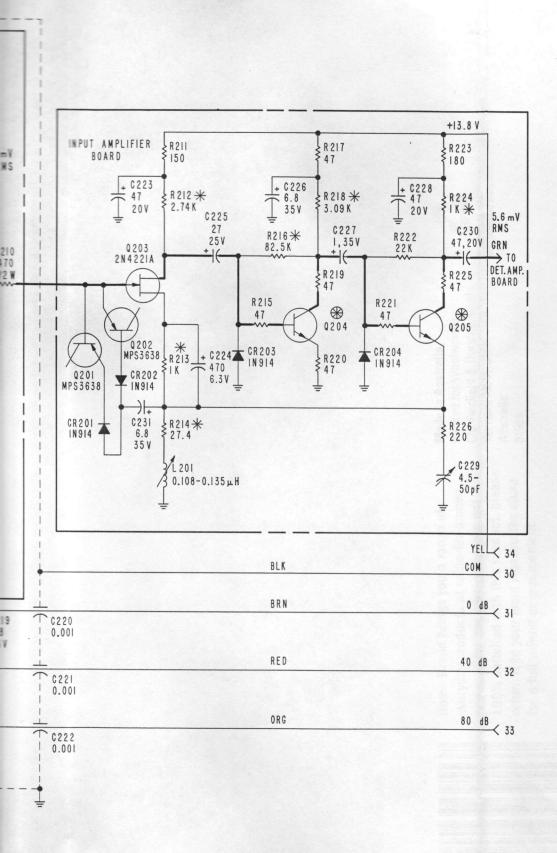
NOTES:

- CAPACITANCE VALUES IN JLF, UNLESS OTHERWISE SPECIFIED.
- 2. RESISTANCE VALUES IN OHMS AND 1/4 WATT, UNLESS OTHERWISE SPECIFIED.
- 3. * PRECISION RESISTOR.
- 4. A FACTORY SELECTED.
- 5. LAST NUMBERS USED: R226 C231
- 6. EXTERNAL MARKINGS.

7. TEST CONDITIONS:

ALL MEASUREMENTS MADE WITH I kHz I mV INPUT. ALL VALUES NOMINAL.

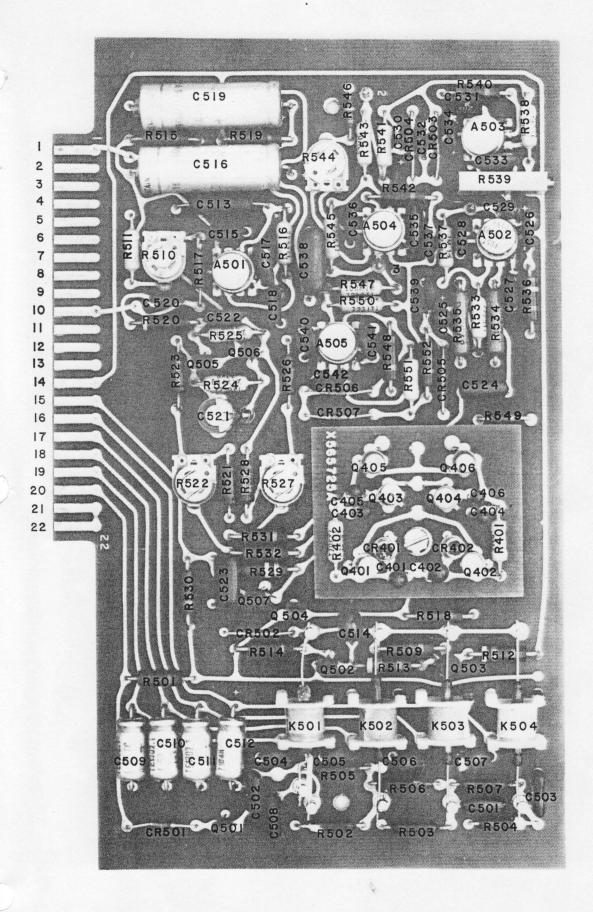
- 8. ——— SIGNAL PATH.
- 9. NUMBERS NOT USED: R204 C246

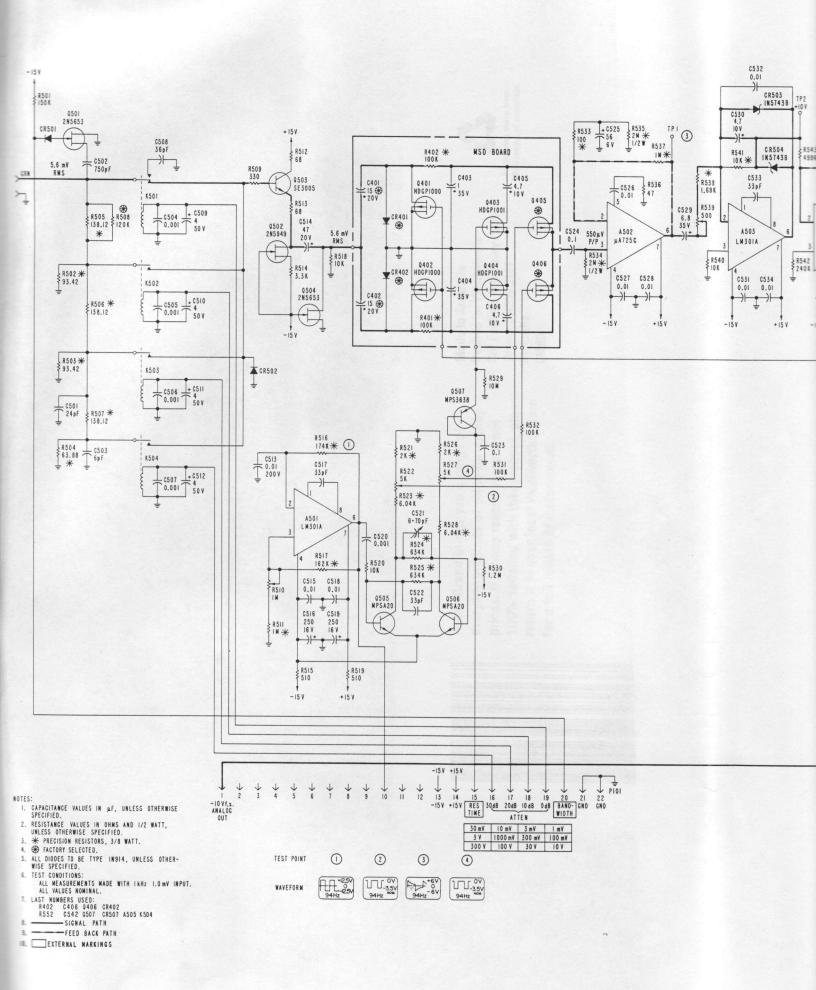


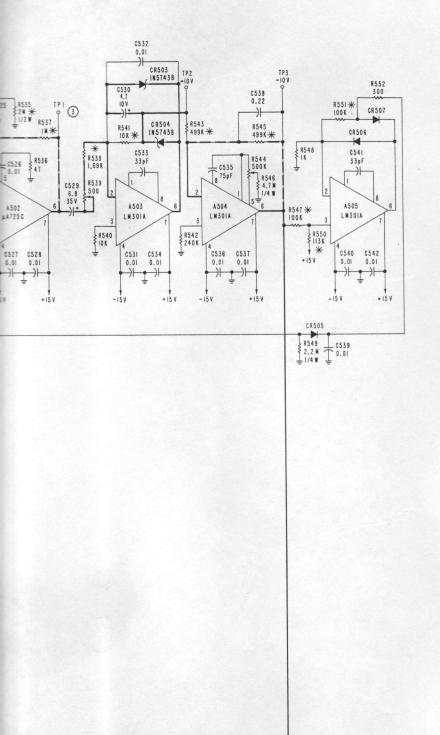
COMPONENT NUMBERS
200 SERIES

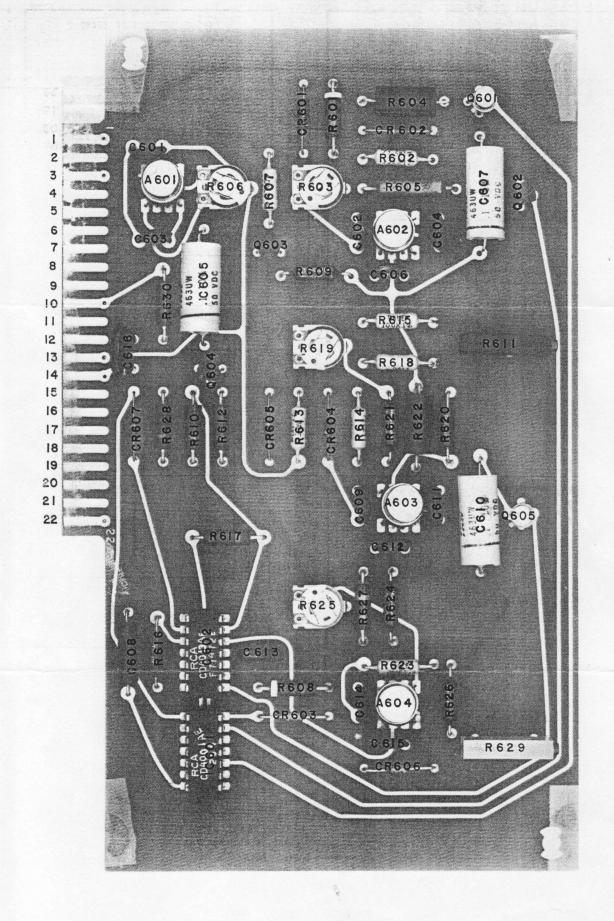


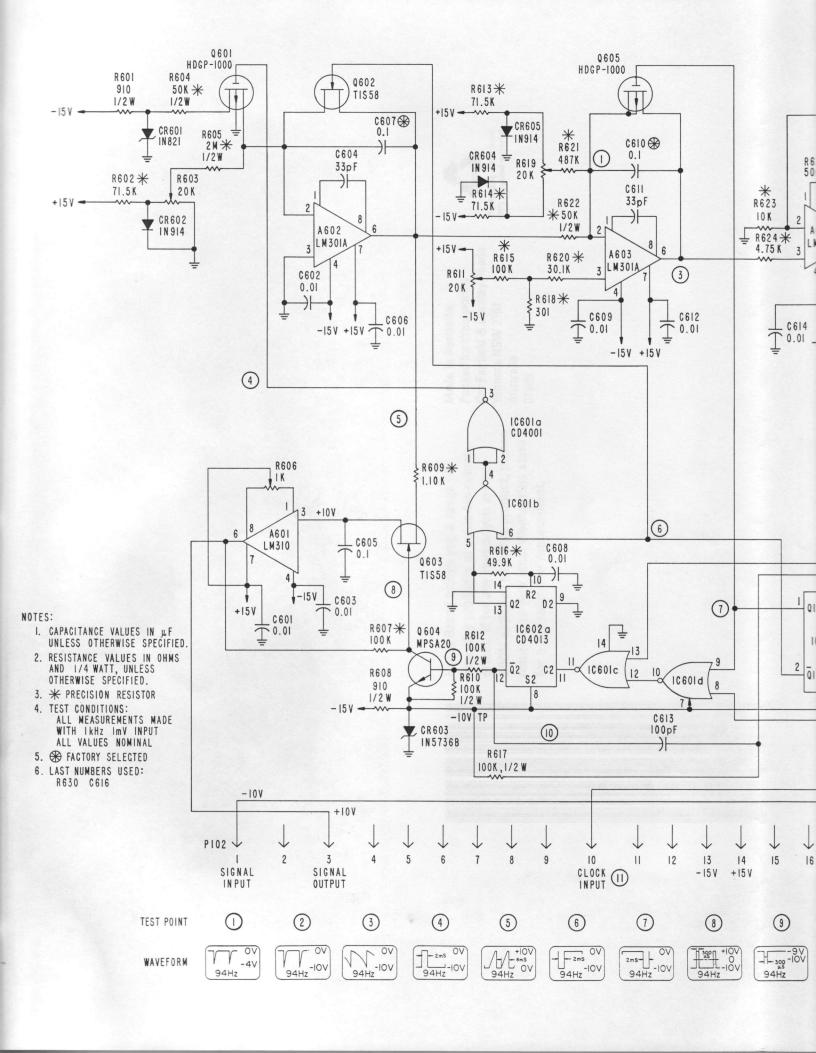
MODEL 93A,93AD Schematic, Input Atten D830547G Sheet 2

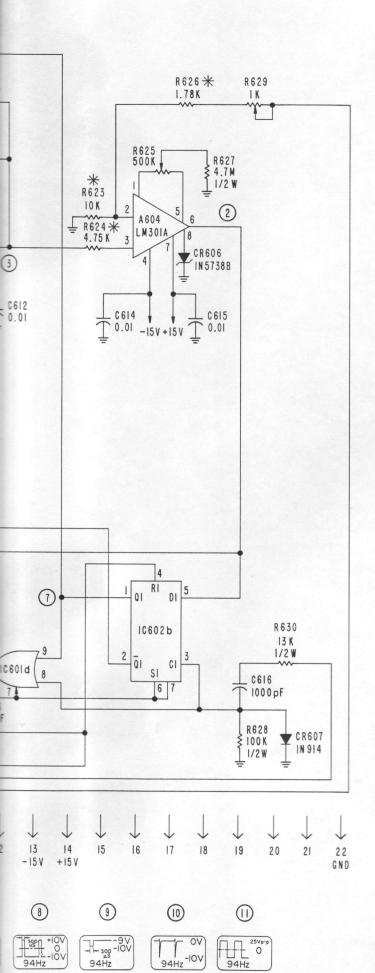












94Hz -10V

COMPONENT NUMBERS 600 SERIES

MODEL 93A,AD SCHEMATIC, Shaping Board D830547D, Sheet 4

WARRANTY

Boonton Electronics Corporation warrants its products to the original Purchaser to be free from defects in material and workmanship and to operate within applicable specifications for a period of one year from date of shipment, provided they are used under normal operating conditions. This warranty does not apply to active devices that have given normal service, to sealed assemblies which have been opened, or to any item which has been repaired or altered without our authorization.

We will repair or, at our option, replace at no charge any of our products which are found to be defective under the terms of this warranty. Except for such repair or replacement, we will not be liable for any incidental damages or for any consequential damages, as those terms are defined in Section 2-715 of the Uniform Commercial Code, in connection with products covered by this warranty.

